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**Ausbauen der Baugruppe Hydraulikzylinder**

1. Die Befestigungsschraube und -mutter der Baugruppe Hydraulikzylinder abschrauben.
Die Baugruppe Hydraulikzylinder (1) mit einem Hebegerät anheben und dann entfernen.
2. Die Baugruppe Hydraulikzylinder vom Getriebe abnehmen.

Zusammenbau

- Die Hydraulikzylindersichtung austauschen.

Anzugmoment	Befestigungsschraube und -mutter Baugruppe Hydraulikzylinder	75 bis 90 N·m
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(1) Baugruppe Hydraulikzylinder

W1057584

**Trennen des mittleren Gehäuses vom Kupplungsgehäuse**

1. Das mittlere Gehäuse (1) ausbauen.

Zusammenbau

- Flüssigdichtung (Three Bond 1206C oder Ähnliches) auf die Verbindungsflächen von mittlerem Gehäuse und Kupplungsgehäuse auftragen.

Anzugmoment	Befestigungsschraube und -mutter, mittleres Gehäuse	103 bis 117 N·m
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(1) Mittleres Gehäuse

W1024532



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Thirumalaisamy P.
Velavancorresponding



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