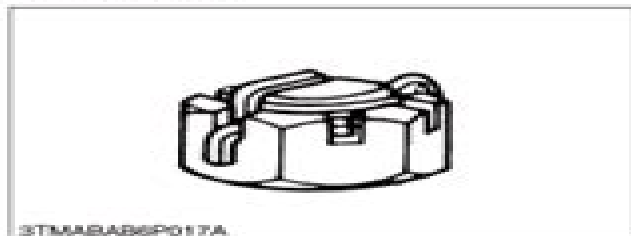


[2] STEERING CYLINDER



Front Wheel, Cylinder Cover and Tie-rod

1. Place a disassembly stand under the engine and support it with a jack.
2. Remove the front wheel and cylinder cover (2).
3. Pull out the cotter pin and remove the tie-rod end slotted nut.
4. Disconnect the tie-rod (1).

(When reassembling)

- After tightening the tie-rod end slotted nut to the specified torque, install a cotter pin as shown in the figure.

Tightening torque	Front wheel mounting nut	137.3 N·m 14.0 kgf·m 101.3 ft-lbs
	Tie-rod end slotted nut	39.2 to 45.1 N·m 4.0 to 4.6 kgf·m 28.9 to 33.3 ft-lbs

(1) Tie-rod

(2) Cylinder Cover

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Steering Cylinder

1. Disconnect the power steering hoses (1), (3) and remove the elbows.
2. Disconnect the tie-rod joint LH (4).
3. Remove the internal snap ring (2).
4. Take out the steering cylinder to the right.
5. Remove the head cover (7) and draw out the cylinder rod (6).

(When reassembling)

- Apply transmission fluid to the oil seal and O-ring.
- Apply liquid lock (Three Bond 1324B or equivalent) to the thread of tie-rod joint (4).

Tightening torque	Power steering hose retaining nut	24.5 to 29.4 N·m 2.5 to 3.0 kgf·m 18.1 to 21.7 ft-lbs
	Tie-rod joint	165.7 to 195.1 N·m 17.0 to 20.0 kgf·m 123.0 to 144.7 ft-lbs
	Tie-rod joint lock nut	165.7 to 195.1 N·m 17.0 to 20.0 kgf·m 123.0 to 144.7 ft-lbs

(1) Power Steering Hose RH

(2) Internal Snap Ring

(3) Power Steering Hose LH

(4) Tie-rod Joint

(5) Lock Nut

(6) Cylinder Rod

(7) Head Cover

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Helming



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