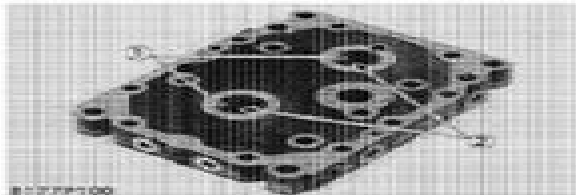


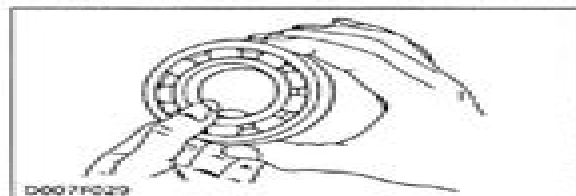
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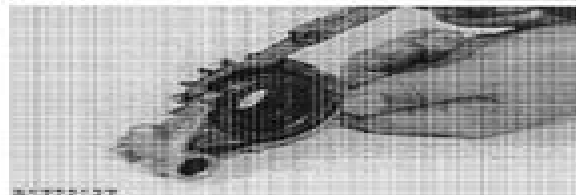
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Pump Shaft

1. Check the seal surface (1), the bearing surface (2) and the bearing (4).
2. If the shaft is rough or grooved, replace.
3. If the bearing is worn, replace.

(1) Seal Surface
(2) Bearing Surface

(3) Pump Shaft
(4) Bearing

Needle Bearing and Oil Seal

1. Check the oil seals (1) for damage.
2. Check the needle bearings (2) for wear.
3. If the oil seals and bearings are worn, replace them.

(1) Oil Seal

(2) Needle Bearing

Change Relief Valve

1. Check the charge relief cone (3) and the seat in the housing for damage.
2. If defects are found, replace them.

(1) Plug
(2) Spring

(3) Charge Relief Cone

Bearing Check

1. While holding the inner race, push and pull the outer race in all directions to check for wear and roughness.
2. Apply transmission oil to the bearing and hold the inner race.
3. For needle bearing, lay the needle rollers to check for any damage and wear.
4. Replace it if defects are found.

Clearance between Shift Fork and Shift Gear Groove

1. Insert the fork into the shift gear groove and measure the clearance with a feeler gauge.
2. If the clearance exceeds the allowable limit, replace it.

Clearance between shift fork and shift gear groove	Factory spec.	0.10 to 0.35 mm 0.004 to 0.014 in.
	Allowable limit	0.5 mm 0.020 in.

Kubota B2400 Service Manual

Brendan G. Carr



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