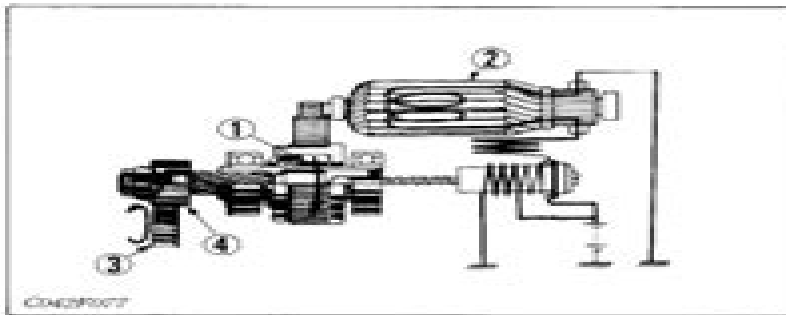
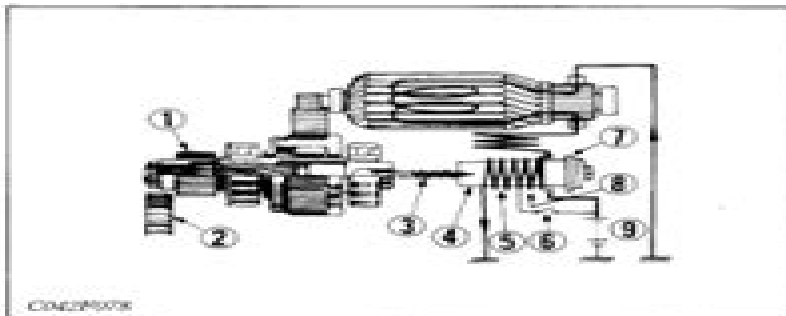




■ When engine is running

When the engine starts and drives the pinion gear (4) with the ring gear (3), the roller clutch (1) disengages to prevent an armature (2) from being driven by the engine.

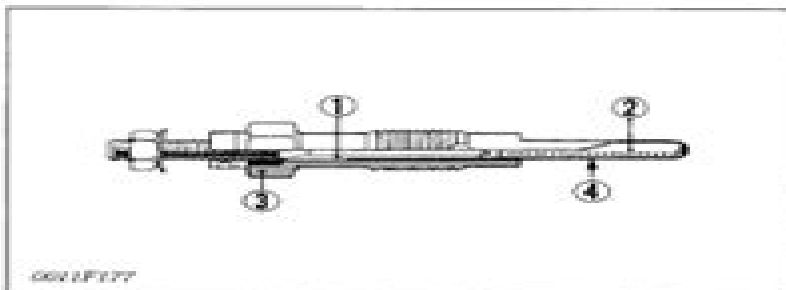
- (1) Roller Clutch
- (2) Armature
- (3) Ring Gear
- (4) Pinion Gear



■ When releasing key switch

When releasing the key switch (6), it returns from "START" to "ON" position and the starter circuit opens. Then, current flows from the battery (9) to the pull-in coil (8) and the holding coil (5) through the contact plate (7). Since the magnetic force is generated in each coil in the opposite direction, the magnetic field collapses and the plunger (4) is returned to its former position by a return spring (3). This opens the contacts on the contact plate (7) and separates pinion gear (1) from ring gear (2), whereupon the pinion gear stops rotating.

- (1) Pinion Gear
- (2) Ring Gear
- (3) Return Spring
- (4) Plunger
- (5) Holding Coil
- (6) Key Switch
- (7) Contact Plate
- (8) Pull-in Coil
- (9) Battery



3) Glow Plug

Each sub-combustion chamber has a glow plug for easy starting. The glow plug is of the quick-heating type.

- (1) Insulating Powder
- (2) Metal Tube
- (3) Housing
- (4) Heat Coil

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Table of Contents Kubota Z400 Workshop Manual

1. Understanding the eBook Kubota Z400 Workshop Manual
 - The Rise of Digital Reading Kubota Z400 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Z400 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Z400 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Z400 Workshop Manual
 - Personalized Recommendations
 - Kubota Z400 Workshop Manual User Reviews and Ratings
 - Kubota Z400 Workshop Manual and Bestseller Lists
5. Accessing Kubota Z400 Workshop Manual Free and Paid eBooks
 - Kubota Z400 Workshop Manual Public Domain eBooks
 - Kubota Z400 Workshop Manual eBook Subscription Services
 - Kubota Z400 Workshop Manual Budget-Friendly Options

6. Navigating Kubota Z400 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Z400 Workshop Manual Compatibility with Devices
 - Kubota Z400 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Z400 Workshop Manual
 - Highlighting and Note-Taking Kubota Z400 Workshop Manual
 - Interactive Elements Kubota Z400 Workshop Manual
8. Staying Engaged with Kubota Z400 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Z400 Workshop Manual
9. Balancing eBooks and Physical Books Kubota Z400 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Z400 Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Z400 Workshop Manual
 - Setting Reading Goals Kubota Z400 Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Z400 Workshop Manual
 - Fact-Checking eBook Content of Kubota Z400 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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