



Oil Cooler, Radiator, Universal Joint and Removing Hydraulic Pump

1. Remove the bonnet cover (1) and ROPS connecting plate.
2. Remove the oil cooler (2).
3. Remove the radiator (3).
4. Remove the ROPS connecting plate, under (4).
5. Remove the hydraulic pump (5).

(When reassembling)

Tightening torque	ROPS connecting plate mounting screw (M10)	24 to 27 N·m 2.4 to 2.8 kgf·m 18 to 20 lbf·ft
	ROPS connecting plate, under mounting screw (M10)	48 to 55 N·m 4.9 to 5.7 kgf·m 35 to 41 lbf·ft
	Hydraulic pump mounting screw	40 to 44 N·m 4.0 to 4.5 kgf·m 29 to 32 lbf·ft

- (1) Bonnet Cover
(2) Oil Cooler
(3) Radiator

- (4) ROPS Connecting Plate, Under
(5) Hydraulic Pump

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Kubota Zd331 Manual

I & T Shop Service



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