

### Machine Status Window

[illegible]

### Graphic Window



### Program Window

```

1  ORIGIN 1/PCMC, MEMADDR(0) ;
2  CL2000 B100, L1200, 000 ;
3  CL2100 B1 000, B00 000, 00 000, 00 000, 00 000, 00 000 ;
4  FBI ;
5  CL2400 B10, L1, F100, 0000, 0000, 0000, 00 00 00 00, 00 00 00 00 ;
6  ;
7  CL2500 TL 000, 000, 000 ;
8  CL2600 007.5 W13, 0070000 000, 000, 00 000, 000, 000, 000, 000 ;
9  000, 000, 000, TL 000 ;
10 CL2700 000, 0000000 W-000, 00000 000, 000, 0000000 ;
11 0-00 000000 000, L1, 00 00 00 00 ;
12 CL2800 ;
13 ;
14 CL2900 TL 000, 000, 000 ;
15 CL3000 007.5 W13, 0070000 000, 000, 00 000, 000, 000, 000, 000 ;
16 000, 000, TL ;
17 CL3100 000, 0000000 W-000, 00000 000, 000, 0000000 ;
18 0-00 000000 000, L1, 00 00 00 00 ;
19 ;
20 CL3200 ;
21 000 ;

```

Program Window

# Ge Fanuc Manual Guide Programming

**Lei Huang**



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**SME Technical Paper** Society of Manufacturing Engineers, 2002

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