

THE GEARBOX

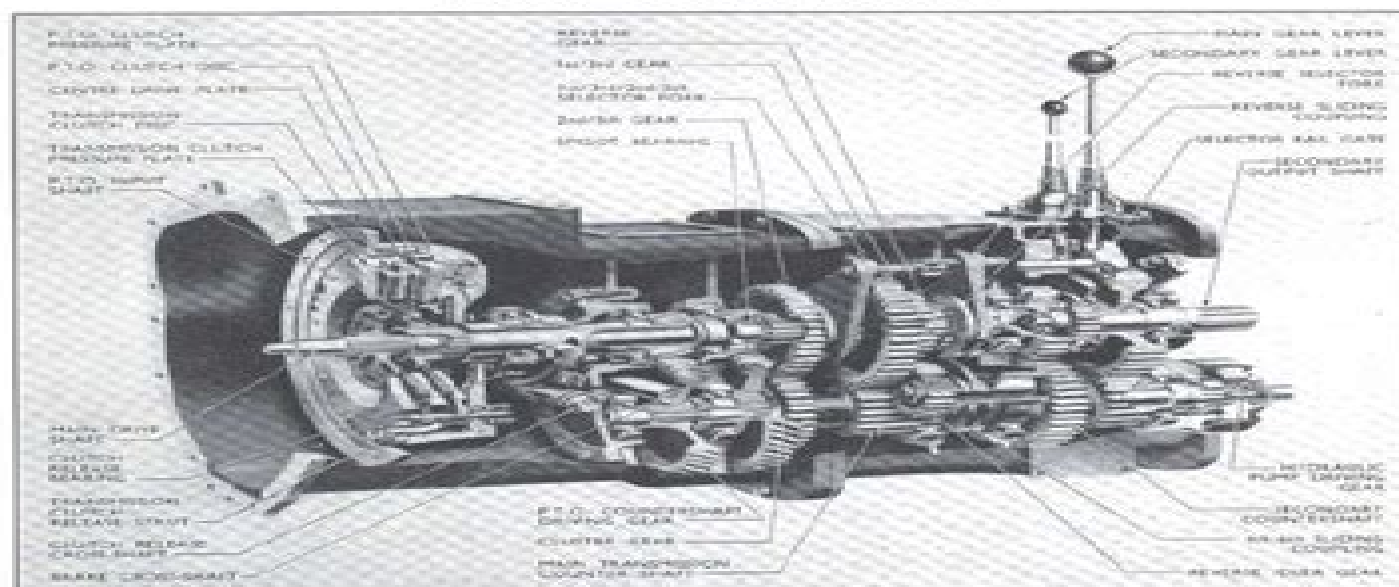


Fig. 1
Sectioned Gearbox

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Providing six forward and two reverse ratios, the gearbox is virtually two units in one. The basic gears are housed in the forward portion of the gearbox casing whilst a secondary gear train is mounted in the rear compartment to divide the drive and give 'High' and 'Low' speeds.

Gear selection is made by operating two levers, the left-hand (larger) lever controlling the main gearbox and selecting three forward and one reverse ratio, whilst the right-hand (smaller) lever enables the number of reductions throughout the transmission system to be doubled. The main gear lever positions are marked on the corresponding selector lever knob whilst the 'High' and 'Low' positions for the secondary gear lever are cast in the gear change cover.

Helical gears transmit the drive to the gearbox countershaft but the remainder of the gears are

spur type which are either integral with, or revolve freely on, the shafts. Constant mesh gears are therefore used throughout the gearbox and sliding couplings connect dog teeth on the selected gears to fixed connectors on the shafts. This enables the gears to be of particularly robust construction whilst eliminating the tendency for gear 'crashing' and reducing damage and wear of the gear teeth to a minimum.

When a 'Live' power take-off is fitted, an extra pair of constant mesh helical gears transmit the drive from the P.T.O. clutch to the P.T.O. countershaft. One of these is integral with the P.T.O. input shaft, which operates on the outside of the main drive shaft, whilst the other replaces the P.T.O. countershaft driving coupling used on standard gearboxes. Fig. 2 illustrates these gears, together with the additional bearings and oil seals required to effect a conversion.

Fordson Dexta Gearbox Manual

Michal Rosen-Zvi



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