

6LXB

As removed between his

#### GARDNER MARINE DIESELS LIMITED



#### Specification.

1276bp@1500rpm 1506bp@1650rpm (Other natings available on request)

Bare = 120,65mm (4.75 in) Stroke = 152.4mm (6 in) Aspiration = Natural Capacity = 10.45 Litres Configuration = 6 cylinders in-line

#### Marine Propulsion Diesel Engines:

This outstanding six cylinder 10.45 line engine offers the greatest degree of efficiency, furnishing and refinement.

The specific fael consumption rate of the engine when directly coupled to the dynomemeter is the remarkably low value of 0.339 Bulger b.h.p./hour which represents as overall thermal efficiency of ne less than 39.73%. If the engine is operated elightly below maximum torque, it does attain over 40% thermal efficiency.

The engine is designed for use with a fresh water closed circuit heat enchanger or heel cooler system. Coolast is circulated at high rate by a contribugal pump and temperature is automatically accutrelled at all leads and speeds from idle to maximum output.

The 64.XIII features a wide use of aluminium, together with a one-piece cast tree day linered cylinder block, with detachable cast from cylinder boads ranged in two axis of three.

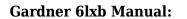
Crankouse: The aluminium crankouse is pre-loaded sertically by 14 cylinder holding down undo reading to seed main bearing bridges and transversely by 12 gained holts craftracing the width of the unit at each main bearing location. The combination of this construction actioves great rigidity and facilitates quiet and dusable operation of the engine. The high relative expension and has conductivity of aluminium pennit of small nitial-bearing clearance and the taped dissipation of heat.

Crunkshaft: The combolistic, which is machined all over from a die stamping of chromiten molybdiseam stock, has hellow bered crustojins and main journals, securing reduction of stress poscentration and technoid main bearing leading. It carries a territoral vibration damper at its forward and and runs in seven pre-finished supperfield overlay plated stock bearings and one roller bearing. Bearing areas are generous in the extreme, greating long service life. Cylinder Heads: The cylinder hands carry vertical inlet and exhaust valves with chail springs, solve levers and centrally located fact springers. Valves and valve sent inserts are Stellife faced and the valve levers embody controlled labrication arrangements for valve ends, stems and push rods. A decompressing device life the inlet valves to facilitate hand turning of the engine for restine adjustments. Coolant transfer flows cylinder block to heads in by symbolic rubber joint rings independent of the main date joint which is of solid steel construction.

Fuel Injections The Gordner quantities/government assembly is transion movemed in paternament alignment on the engine crariceuse and carries two pastelling trademineusted fluce-cliencent C.AV. B.P.F. fact injection pumps. The fact injection pump combbaft, which carries the contribugit government at its aftend, is driven by helical government them for the value namesbaft. The drive arrangement incorporates the Gardner injection advance and actual machanism and band operated levers for each rejection planger are provided for printing and testing pumposes.

# **Gardner 6lxb Manual**

**Daniela Niemeyer** 



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