

INTERPLANT STANDARD - STEEL INDUSTRY		
	CODE OF PRACTICE FOR INSTALLATION & COMMISSIONING OF PROPANE / LPG PIPELINE	IPSS:1-06-048-13
	NO CORRESPONDING INDIAN STANDARDS EXISTS	

0.0 FOREWORD

This inter plant Standard prepared by the Standards Committee on Pipes, Fittings, Valves and Piping Layout, IPSS 1:6 with the active participation of the representatives of all the steel plants and associated organization in the field and was adopted in March, 2013.

0.1 Inter Plant Standards for Steel Industry primarily aim at achieving rationalization and unification of parts and sub-assemblies used in steel plant equipment and accessories, and provide guidance in indenting stores or equipment for existing or new installations by individual steel plants.

1.0 SCOPE

1.1 This IPSS standard stipulates engineering requirements for installation and commissioning of Propane/LPG pipelines made of carbon steel with operating pressure up to 6 kg/cm² & temperature from 30^oC - 70^oC.

2.0 LAYOUT DESIGN

2.1 Propane / LPG pipelines are distributed to various units from its storage tank to various units through network of pipelines. Following statutory aspects and precautions shall be taken into account while designing the layout.

2.1.1. Pipelines shall always follow overhead routed only. In no case, it shall follow underground route.

2.1.2. All overhead pipelines shall be routed maintaining a minimum clearance of 8.0m between bottom of supporting structures and top of road crossing / railway tracks. The line laid over tracks carrying hot materials shall have a minimum clearance of 15m and shall be provided with heat shields of suitable design.

2.1.3. The Main Header shall run minimum 15m away from any building, water reservoirs, pump houses, fuel storage tank, gas holder, etc. Extreme caution shall be exercised in routing pipelines near tunnels and sewers to avoid the possibility of any leakage.

2.1.4. Pipelines shall not be used for supporting any other pipeline or electrical cable trays / racks / individual cables. Electrical cable shall not be routed along with Propane/LPG pipe line. Pipelines shall be electrically grounded.

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