

ENGINE FEATURES

The 817 SERIES C diesel engine is a heavy-duty high-speed direct starting, four cycle valve-in-head type using a 24-volt starting system and direct fuel injection.

The crankshaft is fully counterbalanced. It is supported by seven steel-backed trimetal type main bearings with the rear bearing, No. 7, absorbing the crankshaft end thrust. The connecting rod bearings are also of the steel-backed trimetal type.

The camshaft is supported by seven bearings with the thrust being taken on the front bearing. The bearings are steel shells, solid or split, with babbitt

bearing material. The camshaft has two lobes per cylinder, one each for exhaust and intake valves. It is driven directly from the crankshaft gear.

The aluminum-alloy, tin-plated, solid-skirt pistons are cam ground, and are fitted with two compression and one oil control ring. The full-floating type piston pins are held in place by snap rings at the ends of each pin. The under surface of the piston crowns are jet-cooled by lube oil.

Forged steel connecting rods contain a bronze bushing at the upper end for installation on the piston pin, while the lower end and cap contain the locking type precision fit bearing inserts.

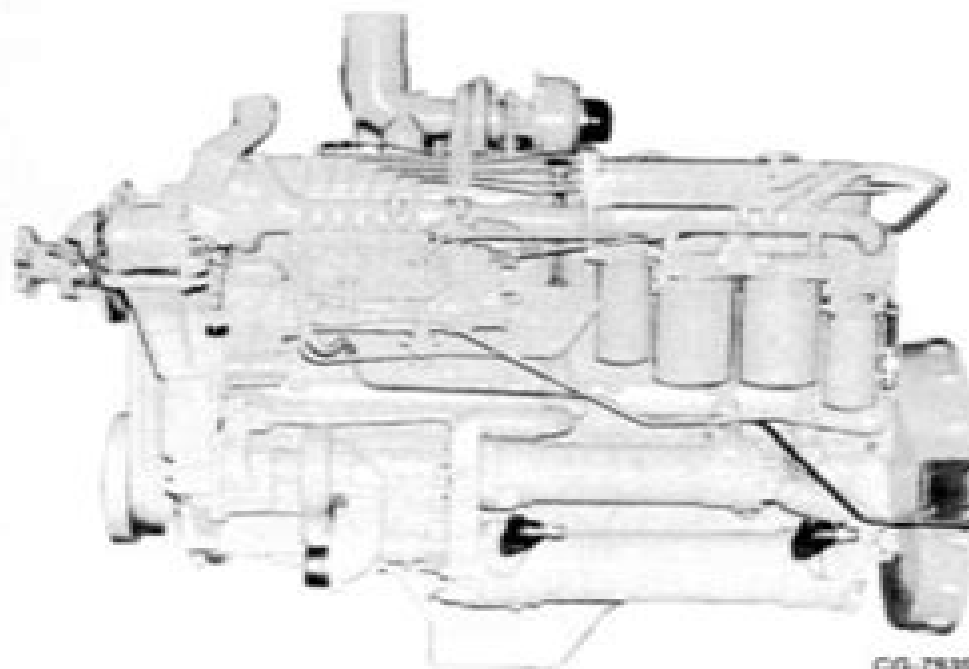


Fig. 1. 817 Series C Diesel Engine (TD-25 Series C Shown).

International Td25 Manual

Michael Brown



International Td25 Manual:

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