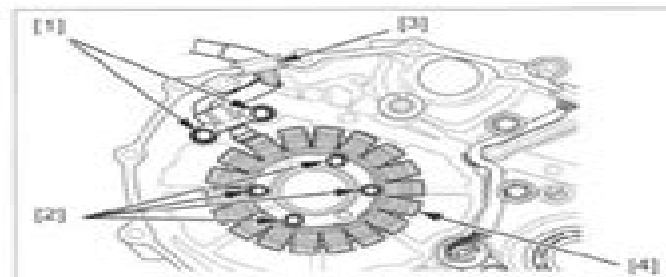


ALTERNATOR/STARTER CLUTCH

STATOR AND CKP SENSOR REMOVAL

Remove the following:

- two CKP sensor bolts [1]
- four stator bolts [2]
- grommet [3]
- stator/CKP sensor assembly [4]



STATOR AND CKP SENSOR INSTALLATION

Set the stator/CKP sensor assembly [1] onto the alternator cover.

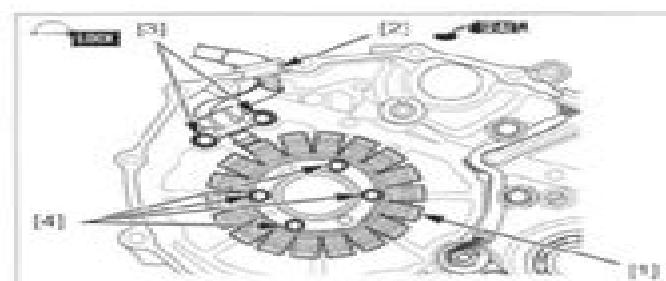
Apply sealant to the seating surface of the grommet [2] and install the grommet into the cover groove securely.

Apply locking agent to the threads of the CKP sensor bolt [3].

Install the stator bolts [4] and CKP sensor bolts, and tighten them to the specified torque.

TORQUE:

CKP sensor bolt: 6.0 N·m (0.6 kgf-m, 4.4 lbf-ft)



OUTPUT SHAFT BEARING REPLACEMENT

Turn the inner race of the bearing [1] with your finger. The bearing should turn smoothly and quietly. Also check that the bearing outer race fits tightly in the rear crankcase cover.

Replace the bearing if the inner race does not turn smoothly, quietly or if the outer race fits loosely in the cover.

Drive the bearing out of the cover.

Apply engine oil to a new bearing.

Drive the bearing into the cover with the marked side facing up.

TOOLS:

Driver
Attachment, 52 x 55 mm
Pilot, 25 mm

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