



ZENITH ALLMART PRECISINDO

Proclamation of Work

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QUALITY ASSURANCE DEPARTMENT

Reference No : QA-CS-051104

Inspection Certificate : EN 15284 : 2004 + 2.1

Customer :

Page(s) : 1 of 1

Material : AISI 316

Technical Req. : ASTM A316M - 2008

Casting Tolerance : VDI - 1910 D3

This Material Comply to Directive 2014/52/EU and AQ 2010-
Marked 999

Inspection Test : -

Marking Tolerance : -

Welding Process : High-Frequency Induction Furnace Welding

Heat Treatment : Normalizing (Heating until 1100 °C, Holding for 30 mins, Water Quenching)

Heat No	Product	Product Code	Order No	Drawing No	Revision	Weight	Qty	Desc	C	B	Se	P	S	Q	W	M	TS	TE	SL	SB
						4.00	0.04	184	0.0000	0.0000	0.0000	0.0000	0.0000	14.0000	10.0000	0.0000	200.0000	480.0000	10.0000	0.0000
						0.00	0.00	842	0.0000	0.0000	0.0000	0.0000	0.0000	14.0000	14.0000	0.0000	0.0000	0.0000	0.0000	100.0000
201203	VALU/TKN 10-0		PO-050005	QA 1161 PPO2-08	00	4.00	194.04		0.0000	0.0000	0.0000	0.0000	0.0000	12.1000	10.0000	0.0000	207.0000	501.0000	11.0000	1.00.0000
201203	VALU/TKN 10-0 500-20		PO-028007	QA 1161 PPO2-08	00	0.10	004.04		0.0000	0.0000	0.0000	0.0000	0.0000	12.1000	10.0000	0.0000	207.0000	501.0000	11.0000	1.00.0000

Krian

Date:

Nov 05, 2020

Prepared by,

Felicitia Eka
QC Inspector

Independent Inspector,

ALLMART QA Manager

En 3 1

Rachel S Tattersall



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