



Quality Systems Basics 2009

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Quality Systems Basics rev March 2009

Global Purchasing and Supply Chain



ES E MCT VS TSP TSP/2009 OLIN SSG SOT ETC LCB RWA CRRS BOM MC WS

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QSB Strategies

1. **Fast Response**
 - Fast Response Process
 - Problem Solving
 - Lessons Learned
2. **Control of Non-Conforming Product**
3. **Verification Station**
4. **Standardized Operations**
 - Work Place Organization – The 7 Wastes
 - Standardized Work Instructions – SOS
 - Operator Instructions – JES
 - **Manufacturing Gage Control (NEW)**
5. **Standardized Operator Training – JIT**
6. **Error Proofing Verification**
7. **Layered Process Audits**
8. **RPN Risk Reduction (Reverse PFMEA)**
9. **Contamination Control**
10. **Supply Chain Management**

Gm Quality Manual

IM Harris



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