Recessaribly procedure is the reverse of discussionly. Georg C and 11) should be timed so that steering wheel and tractor front wheels one in straight ahead position.

ENGINE

REMOVE AND REINSTALL

All Models

5. To remove the engine usessbly, loosen the hood locks and tilt hood forward. On bottery ston models, disconnect bottery cobles and semove the battery. Discouncet wires from the storter-penerator and lightion coll. Then, on all models, disconnect the strostle and choke control cobles. Unbolt end remove the belt quard from right side of engine. Remove the engine doors bolt from front of topotor, then remove the engine mounting bolts. Remove the engine drive belts and lift the engine from tractor.

Beinstoll engine by reversing the removal procedure. Adjust the engine drive belts on follows: Tichten the engine draw bolt and move engine forward to tighten the engine drive belts. Make certain that engine drive pulley and pulley on the jockshoft are aligned, then tighten the engine mounting

OVERHAUL

All Models

6. Engine make and model are listed at the beginning of this section. To overhould the engine components and accessories, refor to the Briggs & Stration and Koblet secstone of this morecal.

CLUTCH AND BRAKE

The clutch used on all models is the belt idler type and is operated by the clutchbroke pedal on left side of tractor. When the pedal is depressed, clutch isler tension. is removed from the transaxie drive belts (1-Fig. G13). This offews the church drive pulley (31) to turn free within the transante drive belts. At this time, the heaks band (5) is drawn tight on broke dram (3), stoppling the tractor.

All Models

7. ADJUSTMENT. The clutch idler is spring. loaded and requires no adjustment. The clutch-books pedal (23- Fig. G13) can be adjusted by loosening bolt (21) and moving the pedal on adjusting plate (22). When the desired pedal position is obtained, tighten Baselle 429 U.S.

Adhest the broke by turning adjusting out (4) on year of heaks red (35). Depress the clutch-brake pedal and check to see that trains band (5) does not tighten on brake deuse (3) usual clutch titler tension is removed from the transcule drive belts.

s. BAR DRIVE BELTS. To remove the transcale drive belts (I-Fig. G10), first unbolt and remove the belt guide from around the

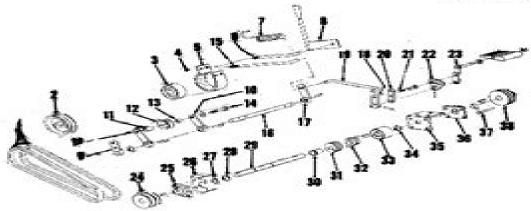


Fig. 613 - Explained view of the clutch-brake system,

Transports being	100	Story.
Transmission region		Natio.
Section 1	2.00	1000

Adjusting too! Brake band Port brake red. Chatch temples

St. Pacific bearing horses.

week and ALC: NAME OF 13. Species 14. Sold 13. Straige (Straige rod.

190, other Pt. 117, «Charles benglies fermen

the Charles became read. Committee Street, Black Co. Addressing place Character process pedad Such short import put their string assembly that prode

1966 Seems Finds

Assets should be Hearing Checks drive pulling or, contact drive pulley 30. Torston spring 30. Spring drive slower 31. Frank Plan

Dest aveile Port, aveile 2000

3-Speed Models

10. With the transaste assembly removed as outlined in paragraph 8, remove the death plug and death the labritant. Removethe brake band, brake drum and input palley. Loosen the set screws and remove near wheel and hub assemblies. Place shift lever in neutral position, remove the three capscrews from shift lever housing, than withdraw shift lever assembly. Remove the capscraws securing transcale cover 150 Flo. G14) to come (14). Place the unit on the edge of a beach or in a vise with the right cate pointing downward. Drive the dowel plans down out of cover. Bemove all rust. point and burn from outer ends of cale shafts. Separate cover from case and lift cover upward off the only shaft. Brokeshaft (90) and idler goar (92) will be removed with cover. Bemove output shaft (45) with output geer (44), spacer (43) and washer (42). Withdraw the differential and axis shott assembly and lay aside for later discussionly. Hold the upper ends of shifter rods together and lift out shifter rods. forks, shifter stop, shaft (26) and sliding gears (28 and 29) as an assembly. Bemove severae idler geor (17), shoft (15) and spacer (18), then remove idler short (14) with Miler geors (35, 37 and 39) and spacers (35 and 38). Input shalt (30) and input gear (31) can now be removed from cose. To remove the brake shaft (33) and year (32) from cover, block up under open (32) and press shaft out of mean CAUTION: Do not allow the cover to support any past of the pressure

OVERHAUL

required to press brake shaft from geat. To dispassemble the differential remove

transaxle input pulley (II). Remove the cotter pts from left end of shoft (16). Remove bolt (14), then life out titler (12) with anguer (13)and bushing (11). Slide shoft (15) to the left. Unbolt brocker (35) from tractor frame. Bemove the belts over the end of the shaft Principles (N. Phase)

The transcrip drive belts are serviced only as a matched set and both belts should be renewed at the same time. Install the new belts by reversing the removal procedure. Check the broke adjustment as outlined in paragraph 7 and adjust it necessary.

TRANSAXLE

The transmission gears, shafts, differential and asle shalls are contained in one case. The three appeal models have 2 forward seam and I reverse. The four speed models have 4 forward again and 1 reverse.

REMOVE AND REINSTALL

All Models

9. To semove the transcale assembly, first unbolt and remove the belt guide from around the transactle input pulley. Depress the clutch-broke pedal and remove the drive belts from the transcale input pulley. Disconnect the broke linkage. Block up under transaule to prevent the unit from tilting forward. Remove the cop screws securing transmale to teactor frame. Using a suitable lack or hour, raise rear of frame and roll transaule assembly received from tractor.

When reinstalling the assembly, reverse the removal procedure and adjust brains linkage as outlined in paragraph 7.

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Joacim Rocklöv

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