

Figure 81



Adjust the slack between rocker arms and valves using socket wrench (1), point wrench (3) and feeler gauge (2).

Correct slack is:

- suction valves 0.25 ± 0.05 mm
- exhaust valves 0.50 ± 0.05 mm.

NOTE In order carry out a quicker adjustment of the working slack between rocker arms and valves, proceed as following:

6 cylinder engine

Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	-	-	*	-	*	*
Exhaust	-	*	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 6 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	*	*	-	*	-	-
Exhaust	*	-	*	-	*	-

4 cylinder engine

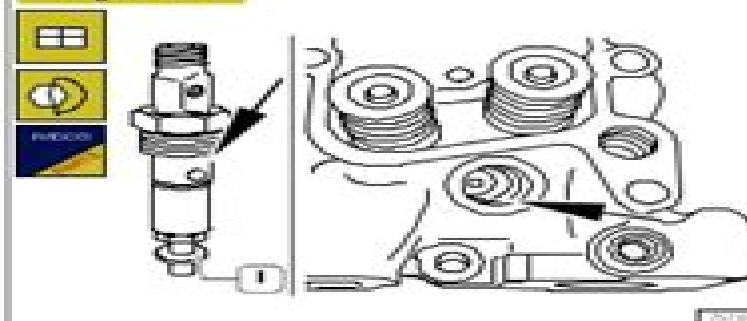
Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	-	-	*	*
Exhaust	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 4 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	*	*	-	-
Exhaust	*	-	*	-

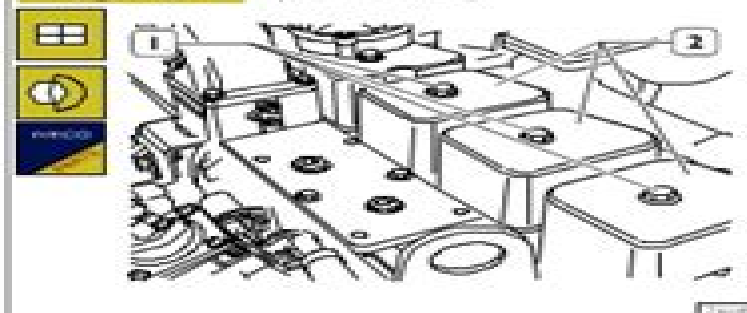
Figure 82



- ☐ Assemble injectors after having replaced the sealing gasket (1).

NOTE During assembly of injectors, verify that the injector sphere is correctly positioned on the head housing.

Figure 83 (Demonstration)



- ☐ Assemble cylinder covers (2) with the respective gaskets;
- ☐ Fit the seal rods and tighten the screws (1) fixing them to the prescribed couple.

NOTE Always replace the gaskets using new ones.
Check the threads of the fixing screws: there shall be no evidence of wear or dirt deposit.
Seal rods shall have no visible deformation. In such case provide for replacement with new rods.

Iveco 75e15 Workshop Manual

M Carnoy



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Table of Contents Iveco 75e15 Workshop Manual

1. Understanding the eBook Iveco 75e15 Workshop Manual
 - The Rise of Digital Reading Iveco 75e15 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Iveco 75e15 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iveco 75e15 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iveco 75e15 Workshop Manual
 - Personalized Recommendations

- Iveco 75e15 Workshop Manual User Reviews and Ratings
- Iveco 75e15 Workshop Manual and Bestseller Lists
- 5. Accessing Iveco 75e15 Workshop Manual Free and Paid eBooks
 - Iveco 75e15 Workshop Manual Public Domain eBooks
 - Iveco 75e15 Workshop Manual eBook Subscription Services
 - Iveco 75e15 Workshop Manual Budget-Friendly Options
- 6. Navigating Iveco 75e15 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Iveco 75e15 Workshop Manual Compatibility with Devices
 - Iveco 75e15 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iveco 75e15 Workshop Manual
 - Highlighting and Note-Taking Iveco 75e15 Workshop Manual
 - Interactive Elements Iveco 75e15 Workshop Manual
- 8. Staying Engaged with Iveco 75e15 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iveco 75e15 Workshop Manual
- 9. Balancing eBooks and Physical Books Iveco 75e15 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iveco 75e15 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iveco 75e15 Workshop Manual
 - Setting Reading Goals Iveco 75e15 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iveco 75e15 Workshop Manual
 - Fact-Checking eBook Content of Iveco 75e15 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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