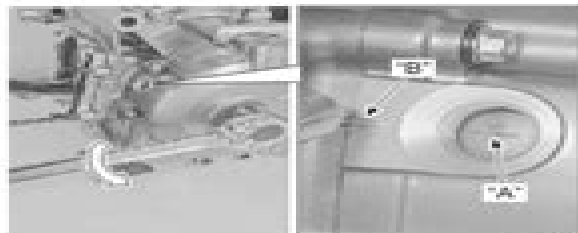


Rear Camshaft

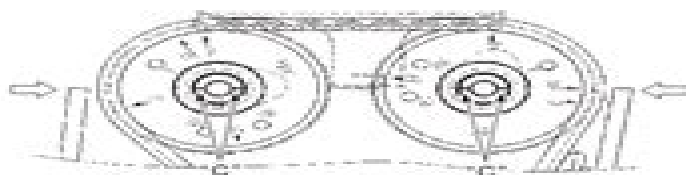
- 1) Rotate the generator 360 degrees (1 turn) counterclockwise and align the "1 F" line "A" on the generator rotor with the index mark "B" of the valve timing inspection hole.

NOTE

At the above condition, the rear cylinder is at ATDC 90° on expansion stroke and also the engraved lines "C" on the camshafts are parallel with the mating surface of the cylinder head.

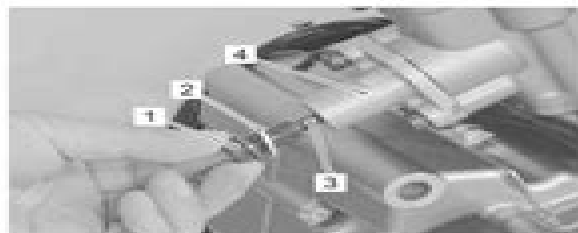


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- 2) Remove the cam chain tension adjuster cap bolt (1), washer (2) and spring (3).
- 3) Remove the rear cam chain tension adjuster (4) and gasket.



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- 4) Remove the cam chain guide No. 2 (5).
- 5) Remove the camshaft journal holder (6).



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- 6) Remove the dowel pins (7).
- 7) Remove the intake camshaft (8) and exhaust camshaft (9).



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Rear Cylinder Head

- 1) Remove the rear cylinder head bolt (M6) (L40) (1).



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Gladius Forum Manual

Michael Brown



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Table of Contents Gladius Forum Manual

1. Understanding the eBook Gladius Forum Manual
 - The Rise of Digital Reading Gladius Forum Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Gladius Forum Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gladius Forum Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Gladius Forum Manual
 - Personalized Recommendations
 - Gladius Forum Manual User Reviews and Ratings
 - Gladius Forum Manual and Bestseller Lists
5. Accessing Gladius Forum Manual Free and Paid eBooks
 - Gladius Forum Manual Public Domain eBooks
 - Gladius Forum Manual eBook Subscription Services

- Gladius Forum Manual Budget-Friendly Options
- 6. Navigating Gladius Forum Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Gladius Forum Manual Compatibility with Devices
 - Gladius Forum Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gladius Forum Manual
 - Highlighting and Note-Taking Gladius Forum Manual
 - Interactive Elements Gladius Forum Manual
- 8. Staying Engaged with Gladius Forum Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gladius Forum Manual
- 9. Balancing eBooks and Physical Books Gladius Forum Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gladius Forum Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Gladius Forum Manual
 - Setting Reading Goals Gladius Forum Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gladius Forum Manual
 - Fact-Checking eBook Content of Gladius Forum Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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