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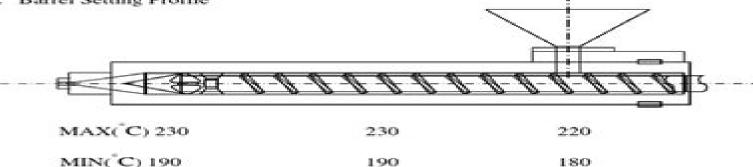
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January 17, 2017 VIW

# General Purpose ABS, POLYLAC® PA-727

# **Processing Conditions**

- A Pre-drying 80 ~ 85°C x 3 ~ 4 hrs
  - depending on
- a) Humidity
- b) Ratio of reground resin
- c) Storage conditions
- B. Barrel Setting Profile



- C. Mold Temperature 30~70 °C
  - depending on
- a) Thickness
- b) Dimension
- c) Gate and runner system

#### NOTE:

- Keep the resin from dust and contamination during handling and production.
- Do not retain the hot melt at the barrel for a long time between injection cycles.
- Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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## **Table of Contents General Purpose Abs Processing Guide**

- 1. Understanding the eBook General Purpose Abs Processing Guide
  - $\circ\,$  The Rise of Digital Reading General Purpose Abs Processing Guide
  - Advantages of eBooks Over Traditional Books
- 2. Identifying General Purpose Abs Processing Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - $\circ\,$  Features to Look for in an General Purpose Abs Processing Guide
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from General Purpose Abs Processing Guide
  - Personalized Recommendations
  - General Purpose Abs Processing Guide User Reviews and Ratings
  - General Purpose Abs Processing Guide and Bestseller Lists
- 5. Accessing General Purpose Abs Processing Guide Free and Paid eBooks
  - General Purpose Abs Processing Guide Public Domain eBooks

- General Purpose Abs Processing Guide eBook Subscription Services
- General Purpose Abs Processing Guide Budget-Friendly Options
- 6. Navigating General Purpose Abs Processing Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - General Purpose Abs Processing Guide Compatibility with Devices
  - General Purpose Abs Processing Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of General Purpose Abs Processing Guide
  - Highlighting and Note-Taking General Purpose Abs Processing Guide
  - Interactive Elements General Purpose Abs Processing Guide
- 8. Staying Engaged with General Purpose Abs Processing Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers General Purpose Abs Processing Guide
- 9. Balancing eBooks and Physical Books General Purpose Abs Processing Guide
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection General Purpose Abs Processing Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine General Purpose Abs Processing Guide
  - Setting Reading Goals General Purpose Abs Processing Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of General Purpose Abs Processing Guide
  - Fact-Checking eBook Content of General Purpose Abs Processing Guide
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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