



3. Remove inner rotor (6) and outer rotor (7).

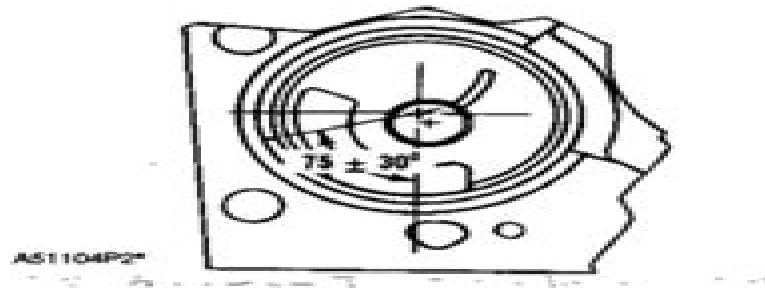


4. Measure the inside diameter of bearing (8). The inside diameter must be  $71.22 \pm 0.05$  mm ( $2.804 \pm .002$  in). If a replacement of the bearing is needed, put a mark on the timing gear cover as to the location of the joint in the bearing and remove the bearing.

## Install Oil Pump & Relief Valve

Tools Needed		A
8S2286	Driver Assembly	1

1. Thoroughly clean all of the parts. Put oil on all of the parts before assembly.



2. If the bearing was removed from the timing gear cover, install a new bearing with Tool (A). Make sure the joint in the bearing is installed in the position as shown.



3. Install inner rotor (6) and outer rotor (7).

4. Measure the clearance between the rotors with a feeler gauge. The clearance must be 0.05 to 0.15 mm (.002 to .006 in). The maximum permissible clearance is 0.23 mm (.009 in).

# Honda Marine Engine Service Manual

**Christian Drosten**



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