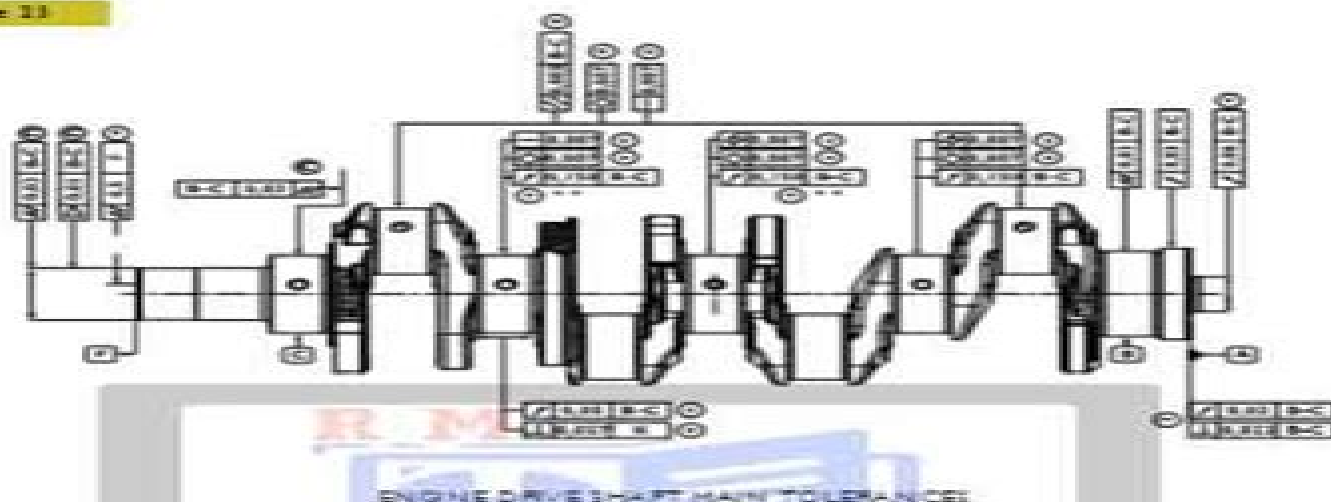


Figure 23



ENGINE DRIVE SHAFT MAIN TOLERANCES

| TOLERANCES                                       | CHARACTERISTIC              | GRAPHIC SYMBOL |
|--------------------------------------------------|-----------------------------|----------------|
| SHAPE                                            | Forminess                   | ○              |
|                                                  | Circularity                 | ○              |
| DIRECTION                                        | Parallelism                 |                |
|                                                  | Verticality                 | ⊥              |
|                                                  | Perpendicularity            | ⊥              |
| POSITION                                         | Concentricity or coaxiality | ◎              |
| OSCILLATION                                      | Circular oscillation        | ○              |
|                                                  | Total oscillation           | ⊙              |
| LEVELS OF IMPORTANCE FOR PRODUCT CHARACTERISTICS |                             | GRAPHIC SYMBOL |
| CRITICAL                                         |                             | ⊙              |
| IMPORTANT                                        |                             | ⊙              |
| SECONDARY                                        |                             | ⊙              |

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**CH Cherryholmes**



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