

Forklift Safety

OSHA 29 CFR 1910.178

Tips for safe forklift operation

1. Stay alert.
2. Drive on the right side of aisles and roads.
3. Keep three vehicle lengths behind other vehicles.
4. Slow down and sound the horn at corners and blind intersections.
5. If you cannot see past the load, safely travel backwards.
6. Face the direction of travel.
7. Be careful when traveling from bright areas to dim areas, and vice-versa.
8. Be aware of overhead obstacles.
9. Watch for oil and grease spots.
10. Give pedestrians the right of way.

Tips for properly lifting a load

1. Lift only load weights that the forklift can safely handle.
2. Adjust the forks and attachments to fit the load.
3. Secure highway vehicles when loading/unloading.
4. Place the heaviest part of the load closest to the backrest.
5. Slide the forks all the way into the pallet.
6. Support and center the load so that it will not slide forward or sideways.
7. Secure unstable loads before lifting.

Tips for properly carrying a load

1. Do not attempt to move unstable loads or loads on broken pallets.
2. Tilt the mast back to stabilize the load before moving.
3. Travel with the load lowered as far as possible.
4. Know the load limits of elevators.
5. Raise and lower the loads only when the forklift is stopped.

Daily inspections should include:

- Brakes, steering, and tires
- Safety equipment
- Horns and alarms
- Hoses, belts, and cables
- Indicator lights
- Mast and forks
- Gauges and controls
- Leak detection

Periodic inspections should include:

- All items recommended by the truck's manufacturer
- Bolts, nuts, pins, and welds
- Wear, deformation, or other damage to forks
- Proper function of the lift, tilt, and reach mechanisms
- Hoses, belts, and cables
- Covers and floor pans
- Lift chains
- Forks

Forklift Safety Policy Manual

Rosina Ehmman



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