

4.3 Quality Control of Materials by Niles				Revised	2/24	Notes/Revisions	
4.3.1	Chemical analysis and mechanical tests Control of batch analysis (heat-treating, pouring, and mechanical properties)	Pressure relieving parts	Procedures 60-144-01a / 60-144-01a and material specification	6024 1.1	60	-	60
4.3.2	Visual examination Visual inspection of surface markings prior to delivery	Pressure relieving parts	ASME B31-55 standard and relevant drawing		60	-	-
4.3.3	Liquid Penetrant Test Examination of surface defects on component surfaces	Pressure relieving parts	Niles Standard	Test report	60	-	60
4.4 Quality Control of Materials at Niles				Revised	2/24	Notes/Revisions	
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4.4.2	Control of dimensions, surface quality, markings and certificates	Applicable parts	Drawings, ASME B31-55 standard and procedures 60-204-01a, 60-176-01a, 60-144-01a / 60-166-01a / 60-147-01a Drawings, standards and procedure		60	-	-
4.4.3	Visual and dimensional inspection Main dimensions, 3D measuring machine used on a sample basis, markings	In-house machined parts			60	-	-
4.5 Quality Control during Valve Assembly at Niles				Revised	2/24	Notes/Revisions	
4.5.1	Assembly Control of visual appearance, cleanliness and markings	All parts	Procedures 60-210-01a, 60P-2105-01a and internal procedure		60	-	-
4.5.2	Valve final testing -Burst Pressure Test -High Pressure Test -Low Pressure Test	Valve	For valve leakage in shell test acc. to 60-800-01a Test leakage according to procedure 60-807-01a and international standards	Test report	60	-	60
4.6 Quality Control during Actuator Assembly at Niles							

Version: 2

Date: 01/01/2023

Approved: Aug 1, 2022

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