

JUKI

SEWING MACHINE CONTROLLER

SC-120**INSTRUCTION MANUAL**

No.03

BB01000BUA

Congratulations on your purchase of JUKI sewing machine controller, Model SC-120.
Please read this Instruction Manual carefully before using this unit in order to get the most out of it and get the best using it for a long time.

BEFORE OPERATION

1. Never operate the unit until the oil reservoir has been filled with oil.
2. Be sure that the power supply rating meets the power requirements (voltage and single-phase or 3-phase) indicated on the nameplate on the PDC box (shown under the motor).
3. Be sure to connect the power supply earth wire to earth safely. There are 2 wires: a single-phase or 3-phase wire.
4. When operating the sewing machine after setup, make sure that the motor rotates in the correct direction. To check this, turn the handwheel by hand to bring the needle down. Then, turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)

OPERATION PRECAUTIONS

1. Keep your hands away from the needle when you are sewing. Do not touch the needle or while the sewing machine is in operation.
2. Do not put your fingers in the thread take-up lever while the sewing machine is in operation.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the "N" belt.
4. When the sewing machine is in operation, do not touch your fingers or hair away from the handwheel, "N" belt, bobbin winder or motor. Also, do not touch anything other than them. They may be dangerous.
5. If the sewing machine is provided with a belt cover, finger guard or any other protective parts, do not operate the sewing machine until they are removed.
6. To achieve security, be sure that the power supply earth wire has been connected before operating the sewing machine.
7. Be sure to turn OFF when the sewing machine is not working. So, do not forget to turn the power OFF at the end of work.

1. INSTALLING THE CONTROL BOX

Attach control box ① to the machine foot. ② is provided with the cord.

Juki Sc 120 Manual

Yi-Tong Ma



Juki Sc 120 Manual:

Whispering the Strategies of Language: An Psychological Quest through **Juki Sc 120 Manual**

In a digitally-driven earth wherever screens reign supreme and quick communication drowns out the subtleties of language, the profound strategies and mental nuances hidden within phrases often get unheard. Yet, located within the pages of **Juki Sc 120 Manual** a captivating fictional value pulsating with natural feelings, lies an extraordinary journey waiting to be undertaken. Penned by an experienced wordsmith, that marvelous opus encourages visitors on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within ab muscles material of every word. Within the mental depths of the poignant evaluation, we shall embark upon a genuine exploration of the book is core subjects, dissect its charming publishing model, and succumb to the strong resonance it evokes deep within the recesses of readers hearts.

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