

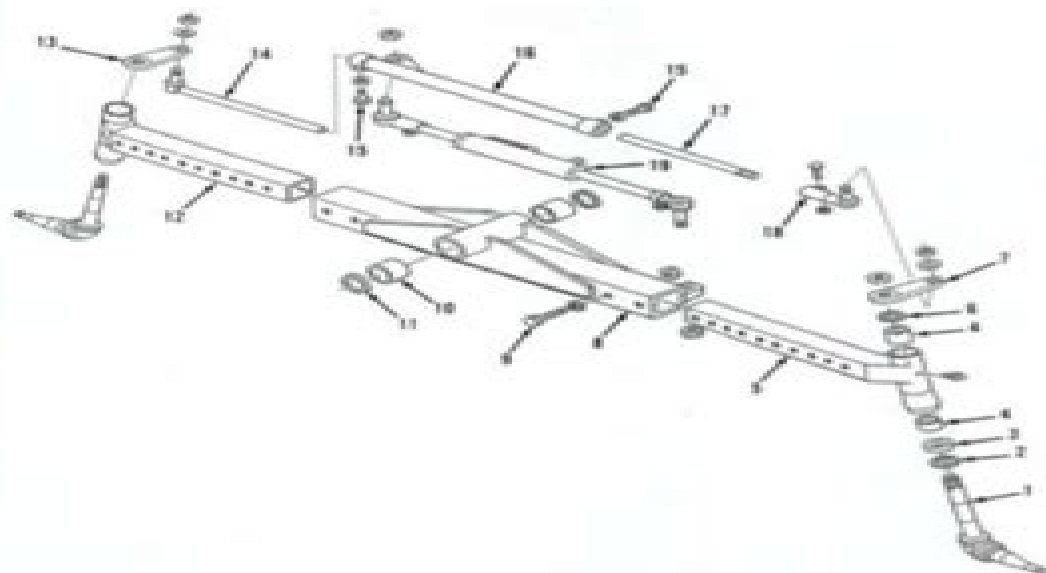


Fig. 2—Exploded view of adjustable axle typical of two-wheel drive models.

1. Spindle
2. Washer
3. Thrust bearing
4. Bushings
5. Left axle extension
6. Felt sealing washer
7. Left steering arm
8. Axle center member
9. Track clamp bolt
10. Bushings
11. Washers
12. Axle right extension
13. Right steering arm
14. Right tie rod
15. Locking screws
16. Tie rod tube
17. Left tie rod
18. Tie rod end
19. Power steering cylinder

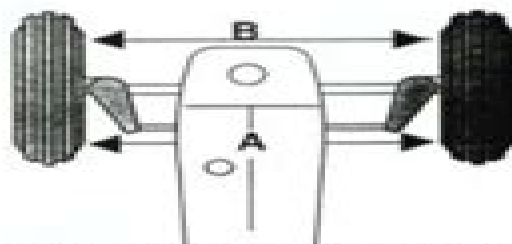


Fig. 3—On two-wheel drive models, front wheels should be toed out 0-13 mm (0-1/2 in.).

of spindle and steering arm for alignment marks (M—Fig. 4) before removing steering arm. Note that it may be necessary to use a thread file to clean the threads of spindle since they are deformed during assembly at the factory in order to lock the spindle nut in place. Remove nut retaining steering arm (7 or 13—Fig. 2), then pull steering arm from splines of spindle. Lower spindle (1) from axle extension (5 or 12). Remove thrust bearing (3) and chamfered washer (2) from spindle. Clean and inspect parts for wear or other damage and renew as necessary.

When reassembling, lubricate bushings (4) and pack thrust bearing (3) with Ford M1C137-A,

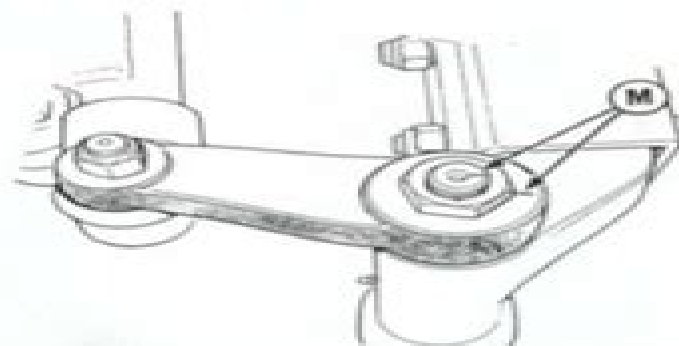


Fig. 4—Marks (M) are provided on the spindles and the steering arms to assist in correct assembly.

M1C75-B or equivalent grease. Install washer (2) with chamfered edge down toward boss of spindle, then install thrust bearing (3) on spindle so that numbered side of bearing is facing upward. Insert spindle through axle extension. Install new felt washer (6), then locate steering arm on top of spindle. Align marks on threaded end of spindle and steering arm as shown (M—Fig. 4). Tighten steering arm retaining nut to 488-597 N·m (360-440 ft.-lbs.)

Ford Tractor 8340 Manual

Christian G. Meyer



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Table of Contents Ford Tractor 8340 Manual

1. Understanding the eBook Ford Tractor 8340 Manual
 - The Rise of Digital Reading Ford Tractor 8340 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Tractor 8340 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Tractor 8340 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Tractor 8340 Manual
 - Personalized Recommendations
 - Ford Tractor 8340 Manual User Reviews and Ratings
 - Ford Tractor 8340 Manual and Bestseller Lists
5. Accessing Ford Tractor 8340 Manual Free and Paid eBooks
 - Ford Tractor 8340 Manual Public Domain eBooks
 - Ford Tractor 8340 Manual eBook Subscription Services
 - Ford Tractor 8340 Manual Budget-Friendly Options

6. Navigating Ford Tractor 8340 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Tractor 8340 Manual Compatibility with Devices
 - Ford Tractor 8340 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Tractor 8340 Manual
 - Highlighting and Note-Taking Ford Tractor 8340 Manual
 - Interactive Elements Ford Tractor 8340 Manual
8. Staying Engaged with Ford Tractor 8340 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Tractor 8340 Manual
9. Balancing eBooks and Physical Books Ford Tractor 8340 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Tractor 8340 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ford Tractor 8340 Manual
 - Setting Reading Goals Ford Tractor 8340 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford Tractor 8340 Manual
 - Fact-Checking eBook Content of Ford Tractor 8340 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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