- •Tighten the axie clamp nuts, first the front ones and then the rear to $1.6 \sim 2.2$ kg-m (11.5 ~ 16 ft-lbs) of Transmission.
- Replace the front brake cable.
- Adjust the front brake (Pg. 17).

Front Brake Disassembly:

WARNING: Brake linings contain asbestos fiber. Inhalation of asbestos may cause serious scarring of the lungs and may promote other internal injury and illness, including cancer. Observe the following precautions when handling brake linings:

- 1. Never blow brake lining dust with compressed air.
- 2. If any components are to be cleaned, wash with detergent, then immediately discard the cleaning solution and wash your hands.
- 3. Do not grind any brake lining material unless a ventilation hood is available and properly used.
- . Remove the left axie nut (1), and pull off the brake manel (8) -
- Remove the brake shoes is by pulling up on the center of the linings as shown in Fig.249.



- Front Hub
 - (2) 9 0.0

11. Springs.

14. Bearing.

17. Bearing.

18. Bushing

19, Washer

12. Grease Seal 13. Circlin.

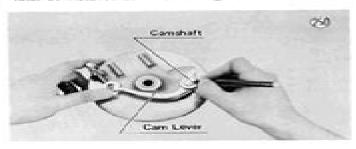
16, Frons Hub

15, Distance Collar

20. Speedometer Pinion

- 1, Ande Nut.
- 2. Axle
- Claim Liever
- 4, Washer
- 5. BOXE
- 6. Brake Lining Wear Indicator
- 7, O. Ring.
- 8. Brake Panel
- 9. Cam Shaft
- 10, Brake Shoes

- •Remove the springs (2) (i) to separate the two brake
- Mark the position of the cam lever (1) so that it can later be installed at the same angle.

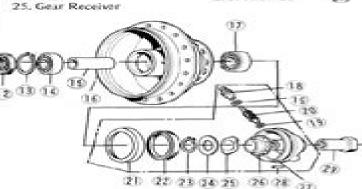


·Unbolt and remove the cam lever, brake liming wear indicator (c. , O ring (r) , and camshaft (g) .



- 21. Dunt Cover
- 22. Grease Seal.
- 23. Circlip
- 24. Washer.

- 26. Speedometer Gear.
- 27. Gear Housing
- 28. Pin.
- 259. Availe Next.



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