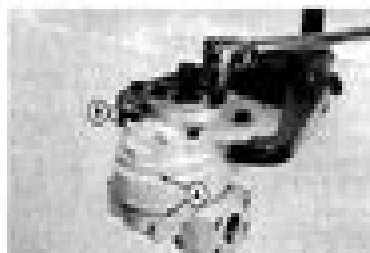


5. Assemble front plate to pump body taking care to align scribe marks (A).

6. Install four long cap screws and four short cap screws (B). Install pump in O-10000AA holding fixture. Tighten cap screws to 54-56 ft-lb (74-76 N·m).



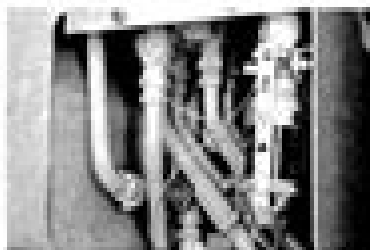
### REMOVE LOADER CONTROL VALVE

1. Lower all equipment to ground, shut off engine and operate control valve levers to relieve hydraulic pressure.

2. Drain hydraulic reservoir, approximately 26.1 L (7 gal).

3. Open control valve access door and raise reservoir lid.

4. Disconnect hydraulic lines from control valve.



5. Disconnect wire lead (A).

6. Disconnect links (B).

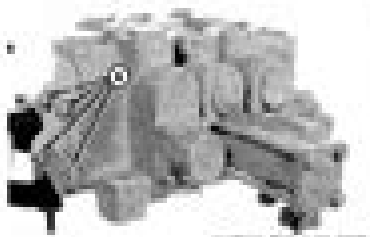
7. Remove cap screws and nuts (C).

8. Remove control valve from crawler.



### DISASSEMBLE LOADER CONTROL VALVE

1. Remove four nuts (A) to separate sections.



Link in U.S.A.

3160-15

TM-1000 L&A-03

### DISASSEMBLE AUXILIARY SECTION

1. Remove parts (A-D).

2. Check spring (E) for wear or damage. Check the compression rate of spring using O-10000AA Spring Compression Tester.

#### SPRING SPECIFICATIONS

Free length (approximate) ..... 27 g (0.75 mm)  
(1.01 g (0.00 in.)  
Test length at 4.45 g (0.10 N) ..... 27 mm  
(1 g (0.02 N) ..... 1.00 in.)

A-0-Flap  
B-0-Flap  
C-0-Flap (Water valve)  
D-0-Flap (2 seat)  
E-0-Flap (2 seat)  
F-0-Flap (2 seat)

G-Spring  
H-0-Flap  
I-0-Flap  
J-0-Flap  
K-0-Flap



TM-1000 L&A-03

3. Remove parts (A-D).

4. Check Spring (E) for wear or damage. Check the compression rate of spring using O-10000AA Spring Compression Tester.

#### SPRING SPECIFICATIONS

Free length (approximate) ..... 70 mm  
(2.75 in.)

5. Check all parts for wear or damage.

6. Check passages in spool (A). Make sure they are free of debris.

A-Spool  
B-0-Flap (2 seat of seat)  
C-0-Flap (2 seat)  
D-0-Flap (2 seat)  
E-Spring  
F-Spool (2 seat)

G-Spool (2 seat)  
H-Spool (2 seat)  
I-Spool (2 seat)  
J-Spool (2 seat)  
K-Spool (2 seat)



TM-1000 L&A-03

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**PT Brinkman**



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