

- Before the GAKI can be used, a special mount or bridge must be fixed by the manufacturer to the top of the theodolite.
- The gyro attachment fits into the bridge so that three studs on the base of the gyro fit into the three grooves in the bridge with the gyro scale viewed from the same position as the theodolite on face left.
- The GAKI consists of a spinner that is mounted in a mast, which in turn is suspended by a fine wire, or tape, from a fixed point near the top of the gyro frame.
- The spinner is simply a cylinder of metal mounted on an axle which, in turn, is held by the mast.
- The mast is merely a carriage for the spinner.
- The spinner is driven by a small electric motor at a design angular rate of 22000 rpm.
- To avoid damage during transit and during running up and slowing down of the spinner, the mast is held against the body of the gyro housing by a clamp at the gyro base.
- When the gyro is operating the clamp is released and the mast and spinner as a complete unit hang suspended. This system then oscillates slowly about its vertical axis.
- The amount of movement is detected by observing the shadow of a mark in a part of the optical train in the mast.
- The shadow is projected onto a ground glass scale that may be read directly.

Gak1 Gyro Manual

Yicheng Fang



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