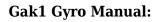
- Before the GAK1 can be used, a special mount or bridge must be fixed by the manufacturer to the top of the theodolite.
- The gyro attachment fits into the bridge so that three studs on the base of the gyro fit into the three grooves in the bridge with the gyro scale viewed from the same position as the theodolite on face left.
- The GAK1 consists of a spinner that is mounted in a mast, which in turn is suspended by a fine wire, or tape, from a fixed point near the top of the gyro frame.
- The spinner is simply a cylinder of metal mounted on an axle which, in turn, is held by the mast.
- The mast is merely a carriage for the spinner.
- The spinner is driven by a small electric motor at a design angular rate of 22000 rpm.
- To avoid damage during transit and during running up and slowing down of the spinner, the mast is held against the body of the gyro housing by a clamp at the gyro base.
- When the gyro is operating the clamp is released and the mast and spinner as a complete unit hang suspended. This system then oscillates slowly about its vertical axis.
- The amount of movement is detected by observing the shadow of a mark in a part of the optical train in the mast.
- The shadow is projected onto a ground glass scale that may be read directly.

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Table of Contents Gak1 Gyro Manual

- 1. Understanding the eBook Gak1 Gyro Manual
 - The Rise of Digital Reading Gak1 Gyro Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Gak1 Gyro Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gak1 Gyro Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Gak1 Gyro Manual
 - Personalized Recommendations
 - Gak1 Gyro Manual User Reviews and Ratings
 - Gak1 Gyro Manual and Bestseller Lists

- 5. Accessing Gak1 Gyro Manual Free and Paid eBooks
 - Gak1 Gyro Manual Public Domain eBooks
 - o Gak1 Gyro Manual eBook Subscription Services
 - Gak1 Gyro Manual Budget-Friendly Options
- 6. Navigating Gak1 Gyro Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Gak1 Gyro Manual Compatibility with Devices
 - Gak1 Gyro Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gak1 Gyro Manual
 - Highlighting and Note-Taking Gak1 Gyro Manual
 - Interactive Elements Gak1 Gyro Manual
- 8. Staying Engaged with Gak1 Gyro Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gak1 Gyro Manual
- 9. Balancing eBooks and Physical Books Gak1 Gyro Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gak1 Gyro Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Gak1 Gyro Manual
 - Setting Reading Goals Gak1 Gyro Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gak1 Gyro Manual
 - Fact-Checking eBook Content of Gak1 Gyro Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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