

Table 2 (a) G code list

G code	Group	Function
G00	01	Posicionamiento (rápido)
G01		Interpolación lineal (avance de corte)
G02		Interpolación circular CW o interpolación helicoidal CW
G03		Interpolación circular CCW o helicoidal CCW
G04	00	Dwell (Habitat)
G04.1		Código G que evita el almacenamiento en búfer
G05.1		Control de vista previa avanzado de IA/control de contorno de IA/Nano suavizado
G05.4		HRV3 encendido / apagado
G07.1 (G107)		Interpolación cilíndrica
G08		Control de vista previa avanzado AI / Control de contorno AI (comando compatible con control de vista previa avanzado)
G09		Parada exacta
G10		Entrada de datos programable
G10.6		Hieramienta de retracción y recuperación
G11		Cancelación del modo de entrada de datos programable
G15	17	Comando de coordenadas polares cancelar
G16		Comando de coordenadas polares
G17	02	Selección del plano XpYp
G18		Selección de plano ZpXp
G19		Selección de plano YpZp
G20 (G70)	06	Entrada en pulgadas
G21 (G71)		Entrada en mm
G22	04	Función de comprobación de cámara almacenada activada
G23		Función de comprobación de cámara almacenada desactivada
G25	19	Detección de fluctuación de velocidad del husillo desactivada
G26		Detección de fluctuación de velocidad del husillo activada
G27	00	Comprobación de retorno a la posición de referencia
G28		Retorno automático a la posición de referencia
G28.2		Comprobación en posición inhabilitar el retorno a la posición de referencia
G29		Movimiento desde la posición de referencia
G30		Retorno a la posición de referencia 2, 3 y 4
G30.2		La comprobación en posición desactiva el retorno a la posición de referencia 2, 3 o 4
G31		Saltar Función
G31.8		EQB-axis skip
G33	01	Threading (enhebrar)
G37		Automatic tool length measurement
G38	00	Tool radius/tool nose radius compensation : preserve vector
G39		Tool radius/tool nose radius compensation : corner circular interpolation
G40	07	Tool radius/tool nose radius compensation : cancel
G41		Tool radius/tool nose radius compensation : left
G42	18	Tool radius/tool nose radius compensation : right
G40.1		Normal direction control cancel mode
G41.1	06	Normal direction control on : left
G42.1		Normal direction control on : right
G43	00	Tool length compensation +
G44		Tool length compensation -
G43.7	00	Tool offset
G45		Tool offset : increase
G46	00	Tool offset : decrease
G47		Tool offset : double increase
G48	08	Tool offset : double decrease
G49 (G49.1)		Tool length compensation cancel

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Xiang Xie



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1. Understanding the eBook G Programming Reference Manual
 - The Rise of Digital Reading G Programming Reference Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying G Programming Reference Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G Programming Reference Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from G Programming Reference Manual
 - Personalized Recommendations
 - G Programming Reference Manual User Reviews and Ratings
 - G Programming Reference Manual and Bestseller Lists

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 - G Programming Reference Manual Budget-Friendly Options
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 - G Programming Reference Manual Enhanced eBook Features
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 - Highlighting and Note-Taking G Programming Reference Manual
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 - Participating in Virtual Book Clubs
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10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine G Programming Reference Manual
 - Setting Reading Goals G Programming Reference Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G Programming Reference Manual
 - Fact-Checking eBook Content of G Programming Reference Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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