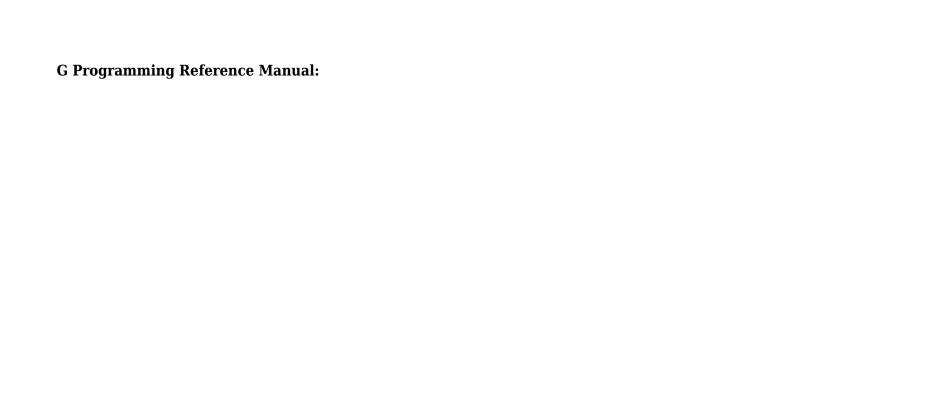
Table:			

G code	Group	Function				
G00		Posicionamiento (rápido)				
G01	na	Interpolación lineal (avance de corte)				
G02	500 CS	Interpolación circular CW o interpolación helicoidal CW				
G03		Interpolación circular CCW o helicoidal CCW				
G/04		Dwell (Habitar)				
G04.1	00	Código G que evita el almacenamiento en búfer				
G05.1		Control de vista previa avanzado de l'A/control de contorno de l'A/Nano suavizado				
G05.4		HRV3 encendido / apagado				
G07.1 (G107)		interpolación cilindrica				
G08		Control de vista previa avanzado Al / Control de contorno Al (comando compatible con control de vista previa avanzado)				
Go9		Parada exacta				
G10		Entrada de datos programable				
G10.6	-	Herramienta de retracción y recuperación				
G11	1	Cancelación del modo de entrada de datos programable				
G15		Comando de coordenadas polares cancelar				
G16	17	Comando de coordenadas polares				
G17		Selección del plano XpYp				
G18	02	Selección de plano ZpXp	Xp: eje X o su eje paralelo Yp: eje Y o su eje paralelo			
G19	O.A.	Selección de plano YpZp	Zp: eie Z o su eie paralelo			
G20 (G70)		Entrada en pulgadas				
G21 (G71)	06	Entrada en mm				
G22						
G23	0-4	Función de comprobación de camera almacenada activada				
		Función de comprobación de camera almacenada desactivada				
G25	19	Detección de fluctuación de velocidad del husillo desactivada				
G26 G27		Detección de fluctuación de velocidad del husillo activada				
		Comprobación de retorno a la posición de referencia				
G28		Retorno automático a la posición de referencia				
G28.2		Comprobación en posición inhabilitar el retorno a la posición de referencia				
G29	00	Movimiento desde la posición de referencia				
G:30	0.000	Retorno a la posición de referencia 2, 3 y 4				
G30.2		La comprobación en posición desactiva el retorno a la posición de referencia 2, 3 o				
G31		Saltar Función				
G31.8		EGB-axis skip				
Gaa	0.1	Threading (enhebrar)				
G37		Automatic tool length measurement				
G-3-8	00	Tool radius/tool nose radius compensation : preserve vector				
G39		Tool radius/tool nose radius compensation : corner circular interpolation				
G40	C 0000000	Tool radius/tool nose radius compensation ; cancel				
G41	-07	Tool radius/tool nose radius compensation : left				
G42		Tool radius/tool nose radius compensation : right				
G40.1		Normal direction control cancel mode				
GH1.1		Normal direction control on : left				
G42.1		Normal direction control on : right				
G43	d weeks	Tool length compensation +				
CSAL4	08	Tool length compensation -				
G43.7	10753454	Tool offset				
G45		Tool offset : increase				
G46	100000	Tool offset: decrease				
GH2	00	Tool offset : double increase				
G48	3	Tool offset : double decrease				
G49 (G49.1)	08	Tool length compensation cancel				

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Xiang Xie



G Programming Reference Manual Book Review: Unveiling the Power of Words

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