

# WORKSHOP MANUAL

This manual contains instructions for the service, repair, and overhaul of those Sabre engines which are based upon Ford cylinder block assemblies. The Sabre model numbers are listed below together with the Ford identifying number for the related model.

| SABRE<br>MODEL | FORD TYPE<br>NUMBER  |  |  |
|----------------|----------------------|--|--|
| 8.0            | 2712 E               |  |  |
| 120            | 2715 E               |  |  |
| 150            | 2704 ET              |  |  |
| 180            | 2704 ET              |  |  |
| 212            | 2704 ET              |  |  |
| 250            | 2704 ET - TURBO PLUS |  |  |
| 275            | 2704 ET - TURBO PLUS |  |  |

The manual is divided into Sections as follows:

| SECTION | 7.             | ENGINE COMPONENTS AND OVERHAUL PROCEDURE |  |
|---------|----------------|--|--|
| SECTION | 2              | LUBRICATION SYSTEM AND COOLING SYSTEM    |  |
| SECTION | 3              | FUEL SYSTEMS INCLUDING THE TURBOCHARGER  |  |
| SECTION | A <sub>0</sub> | ELECTRICAL SYSTEM                        |  |
| SECTION | 7              | SERVICE TOOLS                            |  |

# SABRE ENGINES LTD

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# **Ford Sabre Workshop Manual**

**Michal Rosen-Zvi** 

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