

## SERVICE



Figure 10-10: Roll chain mounted on roller - see position 1 or 2

### For undrill surface work

1. Remove screws and lubricate on each end drive.
2. Insert screws in position 1 or 2.
3. Tighten fasteners.

### For ground or rough surface work

1. Remove screws and lubricate front sprocket and chain.
2. Insert screws in position 1 or 2.
3. Tighten fasteners.

## Service

### Service Intervals

#### Before Each Use

- Lubricate discharge chute

#### Beginning of Season

- Adjust and lubricate drive chain

#### Every 25 Hours

- Check auger position of feed
- Lubricate discharge
- Lubricate auger shaft

### Grease

**WARNING: Avoid Damage!** Use recommended John Deere grease to avoid component failure and premature wear.

The recommended John Deere greases are effective within an average air temperature range of -20 to 120 degrees F (-4 to 75 degrees C).

If operating outside that temperature range, contact your servicing dealer for a special use grease.

The following greases are preferred:

- John Deere Multi-Purpose 62 Polyurea Grease
- John Deere Multi-Purpose 62 Lithium Complex Grease

If not using any of the preferred greases, be sure to use a general all-purpose grease with an NLGI grade of 2 rating. Since high speed conditions may require use of a special use grease, contact your servicing dealer for information.

### Gear Oil

Gear oil viscosity based on the expected air temperature range during the season between all changes.

John Deere SAE 90 Gear Lubricant is recommended.

Gear oil may be used if they meet one or more of the following:

- API Service Classification SAE 90
- Military Specification MIL-L-21050
- Military Specification MIL-L-21050
- Military Specification MIL-L-21050

One meeting Military Specification MIL-L-21050 may be used in some oils.

### Checking Auger Gearbox Oil Level

1. Park machine safely.



2. Remove plug (1). Oil should be even with bottom of hole.
3. Add recommended gear oil.
4. Insert and tighten plug.

### Lubricating

1. Park machine safely.

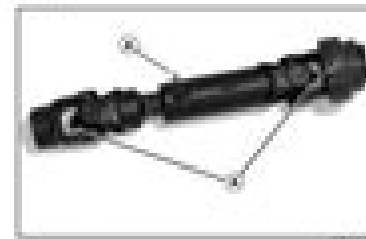
## SERVICE

### Auger Shaft



Lubricate flange (1) with recommended grease.

### Discharge



Lubricate flange (1) with recommended grease.

### Discharge Chute and Cable Pulleys

- Apply grease under chute before every use.
- Apply light grease to cable pulley.

### Drive Chain

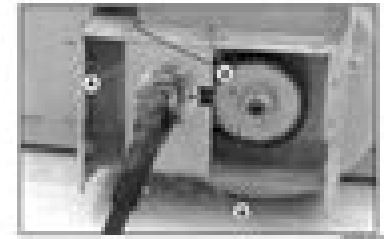
1. Lubricate chain with John Deere Chain Lube Spray or equivalent.
2. Start engine. Run approximately 10 minutes to distribute oil.
3. Park machine safely.
4. Stop all service on.

### Adjusting Drive Chain



**CAUTION: Avoid injury! Do not operate until correct adjustment without chain slack.**

1. Park machine safely.
2. Disconnect discharge from machine.



3. Move chain about 1/4 inch to provide tension on the chain. Deflection should be 1/4 to 1/2 inch (2 to 4 mm).

4. Tighten chain, if necessary.

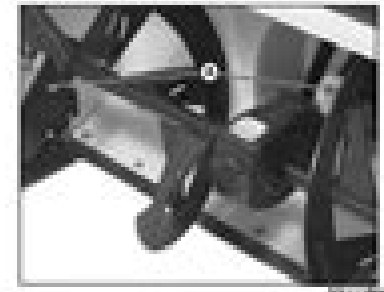
- Loosen the fasteners (1) on chain ends.
- Slide chain about 1/4 inch in left until deflection measurement is correct.
- Move chain about 1/4 inch and tighten nut.

5. Rotate auger several turns and make sure chain has around 1/4 inch (2 to 4 mm) deflection at all times.

6. Check condition of chain and sprockets. Replace if necessary.

### Replacing Drive Bolt

1. If you fit a bolt slightly, stop replacement immediately.
2. Stop engine. Lock park brake. Lower implement.



3. Remove screws after bolt (1), use them again with or use from spares.

# John Deere 54workshop Manual

**M Mark**



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