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SECTION

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11/24

ation Manufacturing Division priess, try: Goldon Otto #4800

TRANSMISSION IMODEL 2420)

The following instructions will gover the disassembly and assembly of the four speed full reversing powershift transmission used in the following Gallon motor graders and crames.

Gradem. T-500A T-400A

T-500L

T-6008 (DH avigton only)

Crames LOSSA NUMBER NAME OF 1505

Lubricant ---- Automatic transmission Fluid Type A, Suffix A, or Dexron.

Torques Standard torques apply unless otherwise stated.

Drawing and dimensions of tool recommended for use in disassembly and assembly of the clutches located on the tack of this page.

- ALL COMPONENTS MUST BE PROPERLY SUPPORTED DURING DISASSEMBLY AND ASSEMBLY.
- ALL JACKING HOISTING AND GENERAL WORKSHOP EQUIPMENT REQUIRED FOR THIS OPERATION MUST BE IN GOOD WORKING ORDER.
- EXTREME CAUTION TO BE OBSERVED AT ALL TIMES TO PREVENT BALLUNGY.
 - SAFE WORKSHOP PRACTICES ARE A MUST.

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Galion 150a Service Manual

Consolidated Vultee Aircraft
Corporation. Stinson Division

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