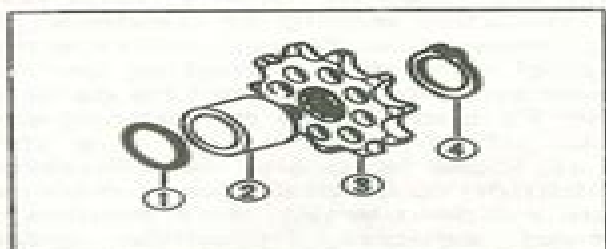
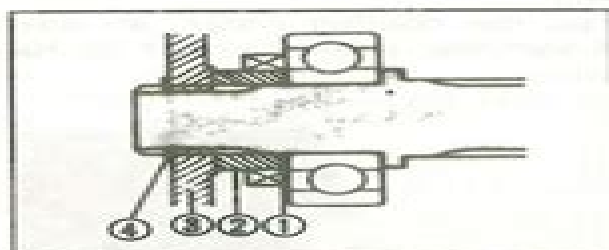


ENGINE SPROCKET



Be sure to install O-ring ① between bearing and spacer. Oil leakage from the sprocket is often due to absence of this O-ring. The order of mounting the parts on the drive shaft is as shown in this illustration.



- ① O-ring
- ② Spacer
- ③ Engine sprocket
- ④ Circlip

CAUTION:

Note the position of O-ring in this cross section. The collar has its one end chamfered: the chamfered end comes on transmission side.

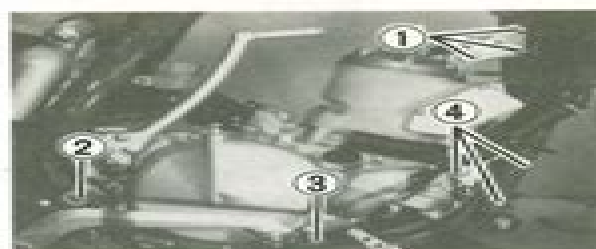
TRANSMISSION OIL

Pour the transmission oil as follows.

Change oil	650 ml (0.67 US qt)
Overhaul engine	750 ml (0.79 US qt)

ENGINE REMOUNTING

The engine can be mounted in the reverse order of removal.



CAUTION:

Self-lock nuts are used for the engine mounting. Do not reuse these nuts.

Tightening torque

	N-m	kg-m	lb-ft
①	26 — 30	2.6 — 3.0	19.0 — 21.5
②	50 — 80	5.0 — 8.0	36.0 — 58.0
③	37 — 45	3.7 — 4.5	27.0 — 32.5
④	37 — 45	3.7 — 4.5	27.0 — 32.5

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