

HONDA OUTBOARD MOTOR BF20A · BF25A

SHOP MANUAL NEWS PAGE 1 OF 2

Power Equipment

News No. PFP-028	Issue Date September '94
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SOME PARTS OF CHANGES

Applicable Information	Publication No.
BF20A · BF25A	882V700

CHANGE LOCATIONS

P.12-21

8. BACKLASH ADJUSTMENT

• FORWARD GEAR

BEFORE MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

P.12-22

• REVERSE GEAR

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

AFTER MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43^{*1}}{25^{*1}}$$

*1 The pinion gear radius of pitch circle

*2 The special tool (07MCLJ-00101000) lever length

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

Service limit	0.30 mm (0.012 in)
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- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauge measures} \times \frac{17.43}{25}$$

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.
If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

Service limit	0.40 mm (0.016 in)
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Honda Outboard Bf25 Owners Manual

Helming



Honda Outboard Bf25 Owners Manual:

Consumers Index to Product Evaluations and Information Sources ,1998 **Shop Manual** Honda Giken Kōgyō Kabushiki Kaisha. Service Publications Office,1977 **Honda Outboard Shop Manual 2-130 HP Four-Stroke 76-05** Penton Staff,2000-05-24 BF20 BF2A BF50 BF5A BF75 BF8A BF100 BF9 9A BF15A BF20A BF25A BF30A BF35A BF40A BF45A BF50A BF75A BF90A BF115A BF130A Honda BF 75, BF 100 (outboard Motor Service Manual). Honda Giken Kōgyō Kabushiki Kaisha,1979 Honda Marine BF20A/25A/30A Owners Manual ,1993 Honda Outboard Shop Manual Editors of Haynes Manuals,2015-01-15 Honda 2 130 HP A Series 4 Stroke Outboards Including Jet Drives manual Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Honda BF20 1976 2007 Honda BF2A 1976 2007 Honda BF50 1976 2007 Honda BF5A 1976 2007 Honda BF75 1976 2007 Honda BF8A 1976 2007 Honda BF100 1976 2007 Honda BF9 9A 1976 2007 Honda BF15A 1976 2007 Honda BF20A 1976 2007 Honda BF25A 1976 2007 Honda BF30A 1976 2007 Honda BF35A 1976 2007 Honda BF40A 1976 2007 Honda BF45A 1976 2007 Honda BF50A 1976 2007 Honda BF75A 1976 2007 Honda BF90A 1976 2007 Honda BF115A 1976 2007 Honda BF130A 1976 2007 **Honda Outboard Shop Manual 2-130 HP A-Series Four-Stroke, 1976-2007** ,2014 **Seloc Honda Outboards 2002-08 Repair Manual** Seloc SELOC,2009 Provides a guide to the Honda outboard motor featuring step by step illustrated procedures trouble shooting and wiring diagrams

2017 Honda Pilot Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming,2017-04-20 *Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999* Clymer Publications Staff,Clymer Publishing,1999 **Honda GX120, 160** Motor Co. Ltd Honda, **Honda GX240, GX340** Motor Co. Ltd Honda, *2018 Honda Odyssey Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book* Helming,2018-04-14 **Owner Manual Compatible with 2015 Honda Pilot - OEM Owners Manual, Factory Glovebox Book** Helming,2015-07-04 *Honda GX110, 140, 160* Motor Co. Ltd Honda, 2020 Honda Passport Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming,2020-02-06 **Honda GVX270, GXV340, GXV390** Motor Co. Ltd Honda, **Honda GX120, 160** ,1990 **2020 Honda Pilot Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book** Helming,2020-05-10 **Honda GX240, GX340** ,1985

Unveiling the Magic of Words: A Overview of "**Honda Outboard Bf25 Owners Manual**"

In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their power to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Honda Outboard Bf25 Owners Manual**," a mesmerizing literary masterpiece penned with a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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Table of Contents Honda Outboard Bf25 Owners Manual

1. Understanding the eBook Honda Outboard Bf25 Owners Manual
 - The Rise of Digital Reading Honda Outboard Bf25 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda Outboard Bf25 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda Outboard Bf25 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Outboard Bf25 Owners Manual
 - Personalized Recommendations
 - Honda Outboard Bf25 Owners Manual User Reviews and Ratings
 - Honda Outboard Bf25 Owners Manual and Bestseller Lists

5. Accessing Honda Outboard Bf25 Owners Manual Free and Paid eBooks
 - Honda Outboard Bf25 Owners Manual Public Domain eBooks
 - Honda Outboard Bf25 Owners Manual eBook Subscription Services
 - Honda Outboard Bf25 Owners Manual Budget-Friendly Options
6. Navigating Honda Outboard Bf25 Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Honda Outboard Bf25 Owners Manual Compatibility with Devices
 - Honda Outboard Bf25 Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda Outboard Bf25 Owners Manual
 - Highlighting and Note-Taking Honda Outboard Bf25 Owners Manual
 - Interactive Elements Honda Outboard Bf25 Owners Manual
8. Staying Engaged with Honda Outboard Bf25 Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda Outboard Bf25 Owners Manual
9. Balancing eBooks and Physical Books Honda Outboard Bf25 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda Outboard Bf25 Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Honda Outboard Bf25 Owners Manual
 - Setting Reading Goals Honda Outboard Bf25 Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Honda Outboard Bf25 Owners Manual
 - Fact-Checking eBook Content of Honda Outboard Bf25 Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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