

### VALVE GUIDE REPLACEMENT

Support the cylinder head and drive out the guide from the valve port.

#### NOTE

When driving out the valve guide, do not damage the head.

Install an oversize valve guide from the top of the head.

Ream the new valve guide after installation.

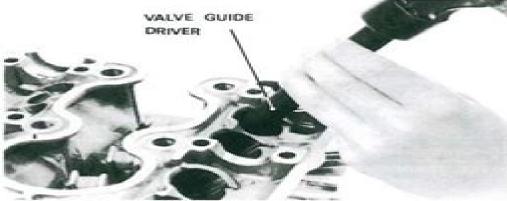
#### MOTE

- Use cutting oil on the reamer during this operation.
- Rotate the reamer when inserting and removing it.

Reface the valve seat (page 6-16).

Clean the cylinder head thoroughly to remove any metal particles.







# **Honda Motorcycle Repair Manual**

**Matthew Coombs** 

**Honda Motorcycle Repair Manual:** 

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