

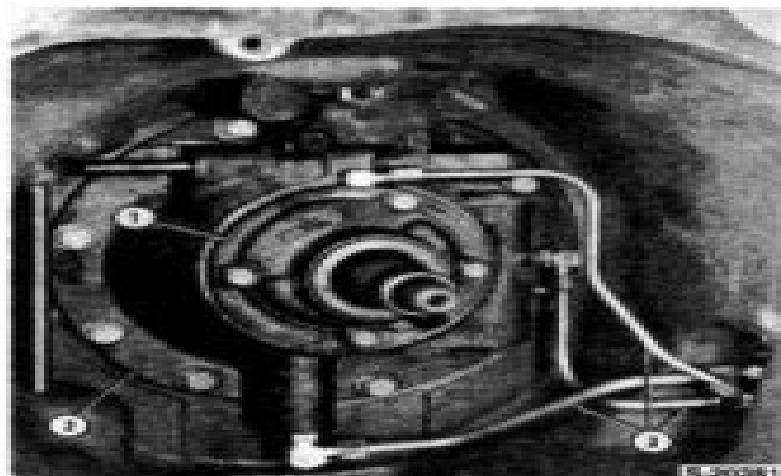


Figure 78
Transmission Pump and Oil Distributor Removal

- | | |
|--------------------------|---------------------------|
| 1. Transmission Oil Pump | 3. Transmission Oil Tubes |
| 2. Oil Distributor | |

Refer to Section G for disassembly of the modulator valve body.

5. Unscrew the detent sleeve (1), Figure 80, from the oil distributor and pull it back until the pin in the control valve is disconnected from the control valve arm (7), as shown.
6. Remove the oil transfer bolt (4) and adaptor, insert, Figure 81, from the left side of the transmission case. Pull the transfer tube from the oil distributor.
7. Screw the detent sleeve, Figure 80, back into the oil distributor, then remove the distributor from the transmission by removing the remaining bolts and sealing washers.
8. Refer to Section G for disassembly of the oil distributor.

FRONT INPUT SHAFT AND CLUTCH HOUSING

1. Remove the front input shaft and bearing assembly from the clutch housing by removing the snap ring, Figure 82.

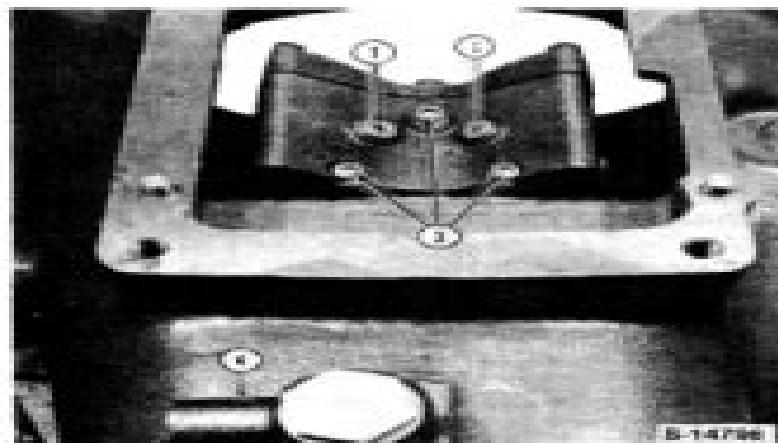


Figure 79
Modulator Valve

- | | |
|----------------------|----------------------|
| 1. Forward Test Port | 3. Mounting Bolts |
| 2. Reverse Test Port | 4. Oil Cooler Return |

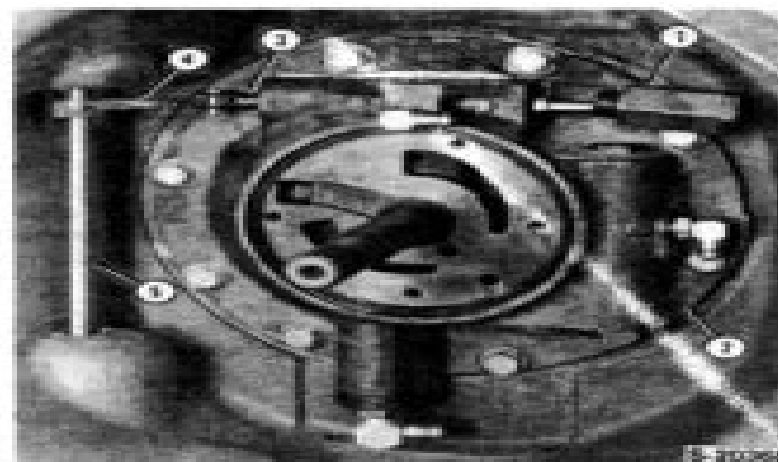


Figure 80
Control Valve Linkage Disassembly

1. Detent Sleeve	4. Control Valve Arm
2. Oil Distributor	5. Control Valve Shaft
3. Control Valve	

Ford 455 Service Manual

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Table of Contents Ford 455 Service Manual

1. Understanding the eBook Ford 455 Service Manual
 - The Rise of Digital Reading Ford 455 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford 455 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford 455 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 455 Service Manual
 - Personalized Recommendations
 - Ford 455 Service Manual User Reviews and Ratings
 - Ford 455 Service Manual and Bestseller Lists

5. Accessing Ford 455 Service Manual Free and Paid eBooks
 - Ford 455 Service Manual Public Domain eBooks
 - Ford 455 Service Manual eBook Subscription Services
 - Ford 455 Service Manual Budget-Friendly Options
6. Navigating Ford 455 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
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 - Ford 455 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford 455 Service Manual
 - Highlighting and Note-Taking Ford 455 Service Manual
 - Interactive Elements Ford 455 Service Manual
8. Staying Engaged with Ford 455 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford 455 Service Manual
9. Balancing eBooks and Physical Books Ford 455 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford 455 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ford 455 Service Manual
 - Setting Reading Goals Ford 455 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford 455 Service Manual
 - Fact-Checking eBook Content of Ford 455 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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