# CLYMER. MERCRUISER STERN DRIVE SHOP MANUAL

1986-1994 Alpha One, Bravo One, Bravo Two & Bravo Three

#### Engines:

GM Inline 4-Cylinder: 2.5L (151 cid) and 3.0L (181 cid)

MerCruiser Inline 4-cylinder: 3.7L (224 cid)

GM V6: 4.3: (262 cld)

GM V8: 5.0L (305 cid), 5.7L (350 cid), 7.4L (454 cid), 8.2L (502 cid)

Stern Drive Models: Alpha One, Bravo One, Bravo Two and Bravo Three

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly. Clymer manuals provide the reliable information required to perform the jab. Step-by-step procedures, combined with illustrations and photos, make it possible to safely and economically perform service and repair.



This manual includes the following chapters:

- Quick Reference Data
- General Information
- Tools and Techniques
- Troubleshooting
- Lubrication, Maintenance and Tune-up
- Lay-Up, Cooling System Service and Fitting Out
- Engines
- · Fuel Delivery System
- Cooling System
- Electrical Systems
- MerCruiser Drive System
- Drive Shaft Housing
- Gearcase Housing (Lower Unit)
- Bell Housing, Gimbal Bearing and Gimbal Ring
- Power Trim and Tilt Systems
- Steering Systems
- Corrosion Protection Systems
- Index
- Wiring Diagrams

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# **Manual Extension Bravo Two**

**R Sandford** 

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