

|                    |         |            |         |                                                                                    |      |                                                                                    |  |
|--------------------|---------|------------|---------|------------------------------------------------------------------------------------|------|------------------------------------------------------------------------------------|--|
| ACTUAL POS. (ABS.) |         | DIST TO GO |         | SPINDLE                                                                            |      | S1                                                                                 |  |
| X                  | 327.200 | G00        | X 0.000 | S                                                                                  | 2002 |  |  |
| Y                  | 106.500 |            | Y 0.000 |  |      | 90%                                                                                |  |
| Z                  | 0.000   |            | Z 0.000 | FEED                                                                               |      | MM/MIN                                                                             |  |
| C                  | 0.000   |            | C 0.000 | F                                                                                  | 800  |  |  |
| B                  | 0.000   |            | B 0.000 |                                                                                    |      | 70% (X)                                                                            |  |
|                    |         |            |         |                                                                                    |      | O 2001                                                                             |  |
|                    |         |            |         |                                                                                    |      | N 00004                                                                            |  |
|                    |         |            |         |                                                                                    |      | T 5                                                                                |  |
|                    |         |            |         |                                                                                    |      | D 0 H 0                                                                            |  |
|                    |         |            |         |                                                                                    |      | S 2000 M2                                                                          |  |
|                    |         |            |         |                                                                                    |      | F 200.00000                                                                        |  |
|                    |         |            |         |                                                                                    |      | G00 17 40 54                                                                       |  |
|                    |         |            |         |                                                                                    |      | G80 49 90 98                                                                       |  |
|                    |         |            |         |                                                                                    |      | G69 13.1                                                                           |  |

# SIMULATE-ANIMATE



O2001

CHAR<—>

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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.
  
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|                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |  |
| REWIND                                                                            | START                                                                               | PAUSE                                                                               | SINGLE                                                                              | STOP                                                                                | INIT                                                                                 | CUT DSP                                                                               | INTERF                                                                                | TL PATH                                                                               | GRPOFF                                                                                |                                                                                       |

# Ge Fanuc Manual Guide I Training

**JA Banks**



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## The Enigmatic Realm of **Ge Fanuc Manual Guide I Training**: Unleashing the Language is Inner Magic

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