

## 2. CYLINDER HEAD, VALVES AND RELATED PARTS

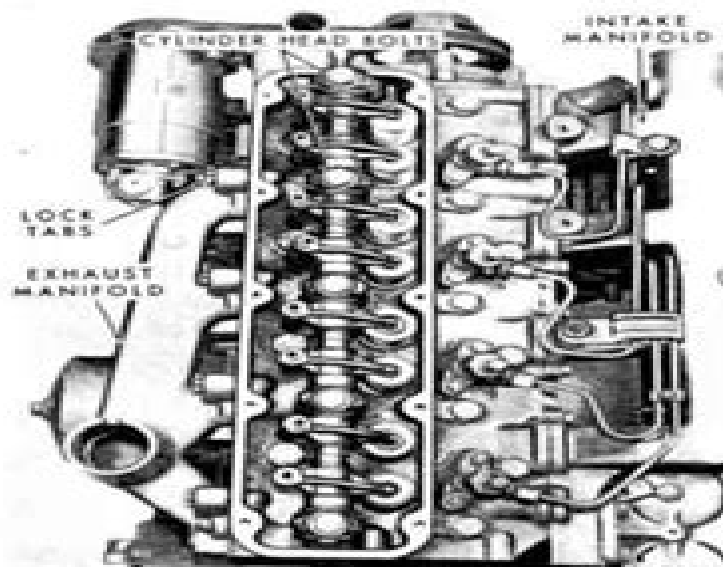


Figure 6  
4-Cylinder Diesel Engine with Rocker Arm Cover Removed

### CYLINDER HEAD

The cylinder head can be removed from the engine for service with the engine installed in the tractor. The following procedure applies to all models of the 3- and 4-cylinder engines.

#### A. Removal

1. Remove the vertical muffler if so equipped and disconnect the main wiring harness from the hood panel assembly. Remove the hood panel assembly.
2. Remove the battery. Remove the air cleaner assembly and related components in gasoline units. Remove the battery tray support bolts from the head and remove the radiator shell support. Disconnect the exhaust pipe from the exhaust manifold on units that are equipped with horizontal exhaust systems. Drain the radiator and cylinder block.
3. Bend the lock tabs back, Figure 6, and remove the bolts that secure the exhaust manifold to the cylinder head.

4. Remove the exhaust manifold and metal gasket, Figure 6.
5. Remove the injector lines from the injection pump and from the injectors. Cap the exposed openings in the pump and in the injectors, and all tube ends to prevent the entry of dirt.
6. Disconnect cold start equipment where equipped.
7. Disconnect the air inlet hose at the clamp at the intake manifold (diesel), or at the carburetor on gasoline models.

**NOTE:** On gasoline engines, disconnect the fuel line and linkage from the carburetor. Remove the carburetor from the intake manifold. Disconnect the vacuum advance line from the intake manifold.

8. Shut off the fuel at the tank. Remove the fuel filters from the manifold by disconnecting the fuel lines and removing two bolts and flat washers and cap the openings.
9. Remove the bolts and lock washers that retain the intake manifold, Figure 6, to the cylinder head and remove the manifold and gasket.
10. Disconnect the ventilation tube from the rocker cover. Remove the bolts that attach the rocker arm cover to the cylinder head and remove the rocker arm cover and gasket.



Figure 7  
Diesel Engine Injector Removed

# Ford 46tractor Engine Manual

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