

SPECIAL SERVICE TOOLS

OMC has specially-designed tools to simplify some of the disassembly and reassembly operations. These tools are illustrated in this Service Manual, in many cases in actual use. Refer to the Special Service Tool Catalog for a description and ordering instructions for these tools. Purchasers of individual manuals must order Special Tools through an authorized dealer.

OUTBOARD MOTOR NOMENCLATURE

Sometimes the words "right" and "left" are very confusing when referring to the sides of an outboard motor. Therefore, the sides are referred to as STARBOARD or PORT sides. STARBOARD means on the right hand while facing the bow (FRONT) of the boat; PORT means left hand. See Figures 1-1 and 1-2.

Service required for the motor is generally one of three kinds . . .

1. **NORMAL CARE AND MAINTENANCE**, which includes putting a new motor into operation, storing motors, lubrication, and care under special operating conditions such as salt water and cold weather.
2. **OPERATING MALFUNCTIONS** due to improper motor mounting, propeller condition or size, boat condition, or the malfunction of some part of the motor. This includes motor tune-up procedures to keep the motor in prime operating condition.
3. **COMPLETE DISASSEMBLY** and overhaul, such as inspecting a motor that has been submerged or rebuilding trade-in units.

It is important to you as the service man to determine before disassembly just what the trouble is, and how to correct it quickly and with minimum expense to the owner. This section of the manual is designed to help you diagnose motor malfunctions and correct them.

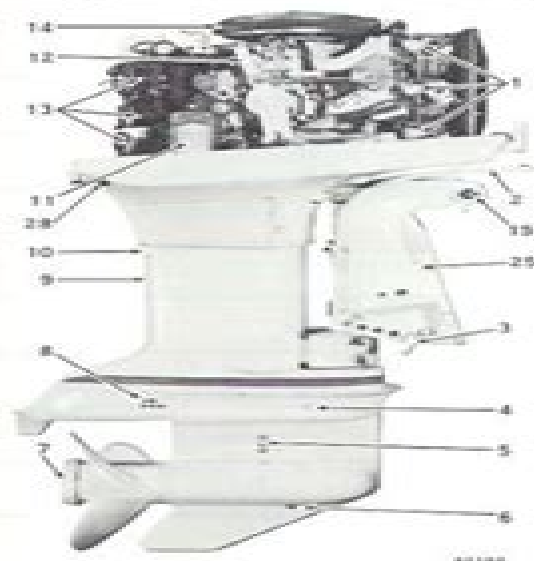


Figure 1-1. Starboard View
(Long Shaft Model)

1. Carburetors
2. Steering arm
3. Tilt adjustment rod
4. Oil level plug
5. Water intake
6. Oil drain and fill plug
7. Exhaust outlet
8. Water outlet
9. Exhaust housing
10. Exhaust relief
11. Power Pack III
12. Throttle lever
13. Ignition coils
14. Alternator
15. Tilt tube (long shaft only)
16. Fuel pump and filter
17. Exhaust covers
18. Tilt lock lever
19. Water outlet
20. Trim tab
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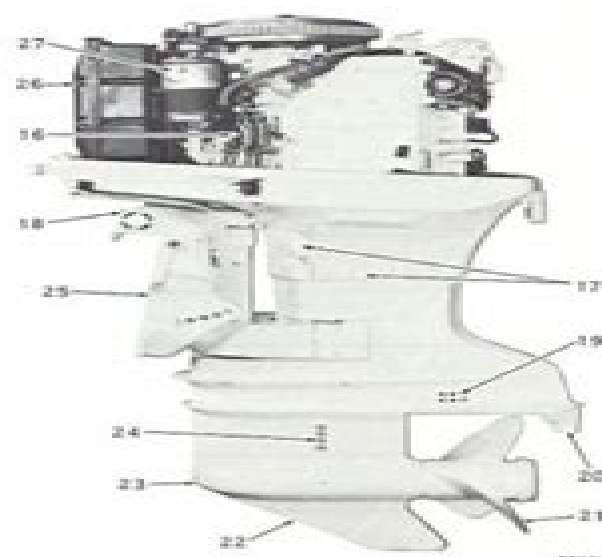


Figure 1-2. Port Side View
(Standard Length)

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Table of Contents Evinrude 70 Hp Manual 88 Mod

1. Understanding the eBook Evinrude 70 Hp Manual 88 Mod
 - The Rise of Digital Reading Evinrude 70 Hp Manual 88 Mod
 - Advantages of eBooks Over Traditional Books
2. Identifying Evinrude 70 Hp Manual 88 Mod
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Evinrude 70 Hp Manual 88 Mod
 - User-Friendly Interface
4. Exploring eBook Recommendations from Evinrude 70 Hp Manual 88 Mod
 - Personalized Recommendations
 - Evinrude 70 Hp Manual 88 Mod User Reviews and Ratings
 - Evinrude 70 Hp Manual 88 Mod and Bestseller Lists
5. Accessing Evinrude 70 Hp Manual 88 Mod Free and Paid eBooks
 - Evinrude 70 Hp Manual 88 Mod Public Domain eBooks
 - Evinrude 70 Hp Manual 88 Mod eBook Subscription Services

-
- Evinrude 70 Hp Manual 88 Mod Budget-Friendly Options
6. Navigating Evinrude 70 Hp Manual 88 Mod eBook Formats
 - ePub, PDF, MOBI, and More
 - Evinrude 70 Hp Manual 88 Mod Compatibility with Devices
 - Evinrude 70 Hp Manual 88 Mod Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Evinrude 70 Hp Manual 88 Mod
 - Highlighting and Note-Taking Evinrude 70 Hp Manual 88 Mod
 - Interactive Elements Evinrude 70 Hp Manual 88 Mod
 8. Staying Engaged with Evinrude 70 Hp Manual 88 Mod
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Evinrude 70 Hp Manual 88 Mod
 9. Balancing eBooks and Physical Books Evinrude 70 Hp Manual 88 Mod
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Evinrude 70 Hp Manual 88 Mod
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Evinrude 70 Hp Manual 88 Mod
 - Setting Reading Goals Evinrude 70 Hp Manual 88 Mod
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Evinrude 70 Hp Manual 88 Mod
 - Fact-Checking eBook Content of Evinrude 70 Hp Manual 88 Mod
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends

-
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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