

## Introduction

This Installation Guide provides instructions for installation, startup and adjustment. To receive a copy of the Instruction Manual, contact your local Sales Office or view a copy at [www.fisherregulators.com](http://www.fisherregulators.com). For further information refer to MR95 Series Industrial Pressure Regulators Instruction Manual, D103587X012.

## P.E.D. Category

This product may be used as a safety accessory with pressure equipment in the following Pressure Equipment Directive 97/23/EC categories. It may also be used outside of the Pressure Equipment Directive using Sound Engineering Practice (SEP) per table below.

| TYPE              | PRODUCT SIZE                            | BODY MATERIAL                              | CATEGORY |
|-------------------|-----------------------------------------|--------------------------------------------|----------|
| MR95L/<br>MR95LD  | 1/4 NPT, DN 15 to 25 /<br>5/2 to 1-inch | Al                                         | SEP      |
| MR95H/<br>MR95HD  | 1/4 NPT, DN 15 to 25 /<br>5/2 to 1-inch | Al                                         | SEP      |
|                   | DN 40 and 50 /<br>1-1/2 and 2-inch      | Cast Iron,<br>Steel and<br>Stainless Steel | I<br>II  |
| MR95SH/<br>MR95HT | 1/4 NPT, DN 15 to 25 /<br>5/2 to 1-inch | Al                                         | SEP      |
|                   | DN 40 and 50 /<br>1-1/2 and 2-inch      | Steel and<br>Stainless Steel               | II       |

## Specifications

### Available Constructions

**Type MR95L:** Low pressure regulator for 0.14 to 2.1 bar / 2 to 30 psig outlet pressures  
**Type MR95H:** High pressure regulator for 0.34 to 10.3 bar / 5 to 150 psig outlet pressures  
**Type MR95HP:** High pressure regulator for 1.0 to 27.6 bar / 15 to 400 psig outlet pressures (soft-seated)  
**Type MR95HT:** High pressure/high temperature regulator for 1.0 to 20.7 bar / 15 to 300 psig outlet pressures (metal seat) and up to 343°C / 650°F  
**Type MR95LD:** Low pressure differential regulator for 0.14 to 2.1 bar / 2 to 30 psi differential pressures with handwheel and packing box  
**Type MR95HD:** High pressure differential regulator for 0.34 to 10.3 bar / 5 to 150 psi differential pressures with handwheel and packing box

### Body and Orifice Sizes

1/4 NPT body: 7.22 mm / 0.284-inch orifice  
 DN 15 / 1/2-inch body: 10.56 mm / 0.416-inch orifice  
 DN 20 and 25 / 3/4 and 1-inch bodies:  
 16.02 mm / 0.631-inch orifice  
 DN 40 and 50 / 1-1/2 and 2-inch bodies (not available for Types MR95L and MR95LD): 29 mm / 1.142-inch orifice

### End Connection Styles

NPT, SWE and Welded and Integral CL150 RF,  
 CL300 RF, CL600 RF and PN 16/25/40 RF; all sizes are fabricated with slip-on flanges (for welded end connections) and are EN flanged 356-mm face-to-face (1-4-inch face-to-face)

### Maximum Cold Working Pressures of Body Size and Materials<sup>(1)(2)</sup>

See Table 2

### Outlet and Differential Pressure Ranges<sup>(2)</sup>

See Table 1

### Temperature Capabilities<sup>(2)</sup>

#### Diaphragm and Seat Materials:

Nitrile (NBR) and Neoprene (CR): -40 to 82°C / -40 to 180°F  
 Fluorocarbon (FKM)<sup>(3)</sup>: -18 to 149°C / 0 to 300°F  
 Ethylenepropylene (EPDM): -17 to 135°C / 0 to 275°F  
 Perfluoroelastomer (FFKM): -18 to 218°C / 0 to 425°F  
 Polytetrafluoroethylene (PTFE): -40 to 204°C / -40 to 400°F  
 Stainless Steel (SST): -40 to 343°C / -40 to 650°F

#### Body Materials:

Gray Cast Iron: -29 to 208°C / -20 to 406°F  
 WCC Steel: -29 to 343°C / -20 to 650°F  
 LCC Steel: -40 to 343°C / -40 to 650°F  
 Stainless Steel, Monel<sup>®</sup> and Hastelloy<sup>®</sup> C:  
 -40 to 288°C / -40 to 550°F  
 Aluminum-Bronze: -40 to 260°C / -40 to 500°F

### Pressure Registration

Internal or External

### Shutoff Classification Per ANSI/FCI 70-3-2004

Metal Seats: Class IV

PTFE: Class IV

Elastomer Seats: Class VI or better

## Installation



## WARNING

Only qualified personnel shall install or service a regulator. Regulators should be installed, operated and maintained in accordance with international and applicable codes and regulations and Emerson Process Management Regulator Technologies, Inc. instructions.

If the regulator vents fluid or a leak develops in the system, it indicates that service is required. Failure to take the regulator out of service immediately may create a hazardous condition.

Personal injury, equipment damage or leakage due to escaping fluid or bursting of pressure containing parts may result if this regulator is overpressured or is installed where service conditions could exceed the limits given in the Specifications section or where conditions exceed any ratings of the adjacent piping or piping connections.

To avoid such injury or damage, provide pressure-relieving or pressure-limiting devices (as required by the appropriate code, regulation or standard) to prevent service conditions from exceeding limits.

Additionally, physical damage to the regulator could result in personal injury and property damage due to escaping fluid. To avoid such injury and damage, install the regulator in a safe location.

Clean out all pipelines before installation of the regulator and check to be sure the regulator has not been damaged or has collected foreign material during shipping. For NPT bodies, apply pipe compound to the external pipe threads. For flanged bodies, use suitable line gaskets and approved piping and bolting practices. Install the regulator in any position desired, unless otherwise specified, but be sure flow through the body is in the direction indicated by the arrow on the body.

<sup>(1)</sup> Monel<sup>®</sup> is a mark owned by Special Metals Corporation.

<sup>(2)</sup> Hastelloy<sup>®</sup> C is a mark owned by Haynes International, Inc.

<sup>(3)</sup> The pressure/temperature limits in this Installation Guide and any applicable standard or code limitation should not be exceeded.

<sup>(4)</sup> The pressure limits given are based on the body size and body materials only. Actual pressure limits of the assembled regulator may decrease and vary depending on the temperature, body end connection, diaphragm, seat and/or trim material of the regulator.

<sup>(5)</sup> Fluorocarbon (FKM) is limited to 93°C / 200°F hot water.

# Emerson Edvr95e User Guide

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## **Table of Contents Emerson Edvr95e User Guide**

1. Understanding the eBook Emerson Edvr95e User Guide
  - The Rise of Digital Reading Emerson Edvr95e User Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Emerson Edvr95e User Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Emerson Edvr95e User Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Emerson Edvr95e User Guide
  - Personalized Recommendations
  - Emerson Edvr95e User Guide User Reviews and Ratings
  - Emerson Edvr95e User Guide and Bestseller Lists
5. Accessing Emerson Edvr95e User Guide Free and Paid eBooks
  - Emerson Edvr95e User Guide Public Domain eBooks
  - Emerson Edvr95e User Guide eBook Subscription Services
  - Emerson Edvr95e User Guide Budget-Friendly Options
6. Navigating Emerson Edvr95e User Guide eBook Formats

- ePub, PDF, MOBI, and More
- Emerson Edvr95e User Guide Compatibility with Devices
- Emerson Edvr95e User Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Emerson Edvr95e User Guide
  - Highlighting and Note-Taking Emerson Edvr95e User Guide
  - Interactive Elements Emerson Edvr95e User Guide
- 8. Staying Engaged with Emerson Edvr95e User Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Emerson Edvr95e User Guide
- 9. Balancing eBooks and Physical Books Emerson Edvr95e User Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Emerson Edvr95e User Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Emerson Edvr95e User Guide
  - Setting Reading Goals Emerson Edvr95e User Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Emerson Edvr95e User Guide
  - Fact-Checking eBook Content of Emerson Edvr95e User Guide
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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