

Crankshaft end play should be limited to .0025-.005 in.; see Fig. 26. If the end play exceeds .005 in., install a new thrust plate.

## CRANKSHAFT

The crankshaft is a one-piece, heat-treated steel forging supported at either end by a carefully ground steel-backed babbitt bearing. The crankthrow bearing journals and main bearing journals are carefully ground to exact specifications. Each crankshaft is carefully balanced before installation in an engine. The shaft is drilled for oil passage to the main and connecting rod bearings. An oil seal is provided on each end to prevent oil leakage.

### REMOVAL

With the engine removed, the crankshaft is



Fig. 27

removed as follows:

1. Remove oil pan, see Fig. 27.
2. Remove clutch, flywheel and rear oil seal, see Fig. 28.
3. Remove cranking bolt, washer and pulley from the front of the crankshaft.
4. Remove the governor cover assembly.
5. Remove the oil breather tube assembly, see Fig. 24.
6. Disconnect the connecting rod bearing caps and remove all bearing shells.

**Note:** Keep all the bearing shells in order as they will have to be reassembled in the same order.

7. Remove the main bearing caps and shells.

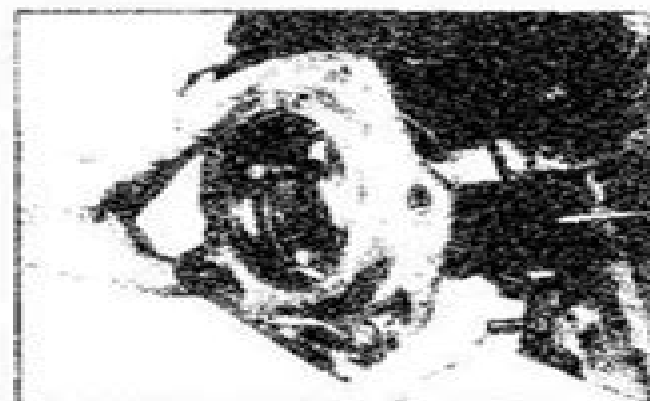


Fig. 28

The specifications for the crankshaft are as follows:

Main Bearing Journals- 1.999-2.000 in.

Connecting Rod Journals- 1.499-1.500 in.

The desired clearance between the main bearings and the crankshaft journals should be .0015-.0030 in. At no time should the clearance be less than .0015 in. or greater than .0032 in.

Longitudinal movement of the crankshaft during operation is termed "end play" and must

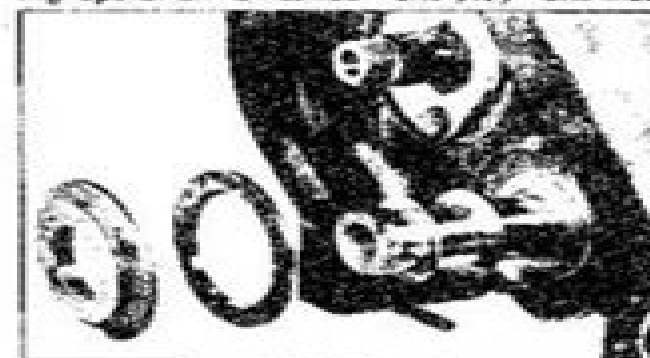


Fig. 29

# Massey Harris Pony Mower Manual

**Jianjun Gao**



## **Massey Harris Pony Mower Manual:**

This book delves into Massey Harris Pony Mower Manual. Massey Harris Pony Mower Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Massey Harris Pony Mower Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
  - Chapter 1: Introduction to Massey Harris Pony Mower Manual
  - Chapter 2: Essential Elements of Massey Harris Pony Mower Manual
  - Chapter 3: Massey Harris Pony Mower Manual in Everyday Life
  - Chapter 4: Massey Harris Pony Mower Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Massey Harris Pony Mower Manual. This chapter will explore what Massey Harris Pony Mower Manual is, why Massey Harris Pony Mower Manual is vital, and how to effectively learn about Massey Harris Pony Mower Manual.
3. In chapter 2, the author will delve into the foundational concepts of Massey Harris Pony Mower Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Massey Harris Pony Mower Manual in its entirety.
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5. In chapter 4, the author will scrutinize the relevance of Massey Harris Pony Mower Manual in specific contexts. The fourth chapter will explore how Massey Harris Pony Mower Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Massey Harris Pony Mower Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Massey Harris Pony Mower Manual.

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