



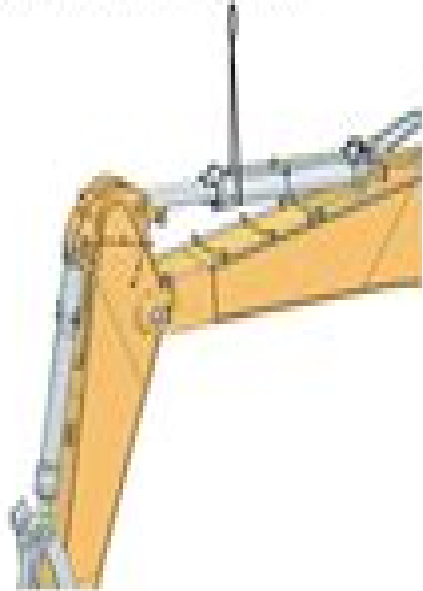



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Assembly procedure	Installation of Arm Assembly (1/2)																													
B-11																														
																														
<p>(1) Remove the slings of the boom hoist and transfer the boom and put on the hoist pin.</p> <p> <b>Hoist pin (1 pc)</b></p> <p>(2) Lift the arm assembly. Attach the hoist pin.</p> <p>Adjustment should be made along the slings so that the distance between the boom hoist and the hoist pin is within the specified limit (1 mm).</p> <p><b>▶ Recommended hoist cable limit for the control</b></p> <p> <b>Arm assembly (Lifting) (PC100, PC100LC, L200, L200LC, PC200, PC200LC, PC250, PC250LC)</b></p> <p>(3) Put the boom to the pin.</p> <p> <b>Tightening torque of the assembly nut (200 ~ 220 Nm (20 ~ 22 kgf·m))</b></p> <p>(4) Remove the slings of the arm cable hoist from the boom and put on the hoist pin.</p> <p> <b>Arm cable hoist pin (1 pc) (PC100, PC100LC, L200, L200LC, PC200, PC200LC, PC250, PC250LC)</b></p>																														
																														
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Assembly procedure	Installation of Arm Assembly (2/2)																													
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<p>(1) Check the upper slings and transfer the arm cable hoist to adjust the distance between the boom hoist and the hoist pin. It should be within the specified limit (1 mm).</p> <p><b>▶ Recommended hoist cable limit for the control</b></p> <p> <b>Arm cable hoist pin (1 pc) (PC100, PC100LC, L200, L200LC, PC200, PC200LC, PC250, PC250LC)</b></p> <p>(2) Put the boom to the pin.</p> <p> <b>Tightening torque of the assembly nut (200 ~ 220 Nm (20 ~ 22 kgf·m))</b></p>																														
																														
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# Komatsu 950 Instruction Manual

**JR Anderson**



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