

1. Differentiate between Ladder Programming and Functional Block Programming?

LAD: Ladder logic is a visual programming language based on the concept of representing each individual network as it would be shown in a circuit diagram for relay logic. This language is best for people who come from an electrical (as opposed to electronic or computer science) background.

FBD: Functional Block Diagram is better for people coming from an electronic or computer science background as it is a visual representation based on logic gates. It depends on your network, FBD representation may take up more or less network space than LAD.

2. Draw Ladder diagram of XOR logic gate using different addressing schemes?



XOR gate: (a) Mitsubishi, and (b) Siemens.

3. List down different manufacturers of PLC systems?

- Siemens
- ABB
- Schneider (Modicon)
- Rockwell (Allen-Bradley)
- Mitsubishi
- GE
- Omron
- Bosch Rexroth
- Beckhoff
- Fuji
- Toshiba

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Humphries, Sheets, Davenport



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graphs alternate circuits answered questions and troubleshooting techniques Answered viva voce questions and solved examination questions given at the end of each experiment will be very helpful for the students The purpose of the experiments described here is to acquaint the students with Analog and digital devices Design of circuits Instruments and procedures for electronic test and measurement *Industrial Electronics Laboratory Manual for Electronics Technicians*, 1960 **Indian National Bibliography**, 2011 **American Book Publishing Record**, 1968 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1973 *MacRae's Industrial Directory*, 1995 Catalog Southwestern Indian Polytechnic Institute, 1994 **Proceedings of Frontiers in Education 1996** IEEE, Education Society Staff, Ieee Education Society, 1996-11 *Scientific and Technical Aerospace Reports*, 1994 Title Announcement Bulletin, 1957

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