

INTRODUCTION

This service manual describes the latest service information for the **IC-R20 COMMUNICATIONS RECEIVER** at the time of publication.

This service manual covers each versions.

MODEL	VERSION	AC adapter
IC-R20	[USA], [EXP-01], [CAN]	BC-149A
	[EUR], [EXP-02]	BC-149D
	[UK], [SEA]	—

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the receiver to an AC outlet or to an external DC power supply that uses more than 6.3 V. This will ruin the receiver.

DO NOT expose the receiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the receiver.

DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the receiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1110003200 S.U.C. TAQ11120FN IC-R20 RF UNIT 5 pieces
9900002430 Key 2099 Keyboard IC-R20 Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the receiver.
2. **DO NOT** open the receiver until the receiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the receiver is defective.
6. **READ** the instructions of test equipment thoroughly before connecting equipment to the receiver.

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Table of Contents Icom Ic R20 Service Repair Manual

1. Understanding the eBook Icom Ic R20 Service Repair Manual
 - The Rise of Digital Reading Icom Ic R20 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic R20 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Icom Ic R20 Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic R20 Service Repair Manual
 - Personalized Recommendations
 - Icom Ic R20 Service Repair Manual User Reviews and Ratings
 - Icom Ic R20 Service Repair Manual and Bestseller Lists
5. Accessing Icom Ic R20 Service Repair Manual Free and Paid eBooks
 - Icom Ic R20 Service Repair Manual Public Domain eBooks
 - Icom Ic R20 Service Repair Manual eBook Subscription Services

- Icom Ic R20 Service Repair Manual Budget-Friendly Options
- 6. Navigating Icom Ic R20 Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Icom Ic R20 Service Repair Manual Compatibility with Devices
 - Icom Ic R20 Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Icom Ic R20 Service Repair Manual
 - Highlighting and Note-Taking Icom Ic R20 Service Repair Manual
 - Interactive Elements Icom Ic R20 Service Repair Manual
- 8. Staying Engaged with Icom Ic R20 Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Icom Ic R20 Service Repair Manual
- 9. Balancing eBooks and Physical Books Icom Ic R20 Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Icom Ic R20 Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Icom Ic R20 Service Repair Manual
 - Setting Reading Goals Icom Ic R20 Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Icom Ic R20 Service Repair Manual
 - Fact-Checking eBook Content of Icom Ic R20 Service Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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