# SHIFT STL-HOS-MDKA-L

#### TECHNOLOGY PRODUCTS

A DIVISION OF SUPERIOR TRANSMISSION PARTS, INC

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#### When its TransLab Engineered... It's a SUPERIOR Kit

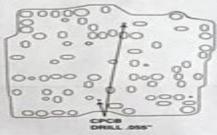
#### START HERE Drill CPCB DRILL OSS 00 90 00 -0 0 000 0 0

ATTENTION TECHNICIAN! Stamped parts usually have a rounded edge on one side as a result of the manufacture process. ROUNDED EDGE SQUARE EDGE

MOUNDED EDGE ON TOP SIDE! PLUG SHOULD BE FLUSH ON PR BODY SIDE!

The picture shows BOTTOM (main VB) SIDE VIEW of the plate. Lay it as shown on a hard flat surface. Insert plug in hole (rounded edge up) and give it a couple solid smacks with a small hammer to spread it tight, completely filling the hole. IF THE PLUG STICKS OUT A BIT ON THE PR

BODY SIDE, FILE IT FLUSH TO AVOID INTERFERENCE WITH THE CASTING!

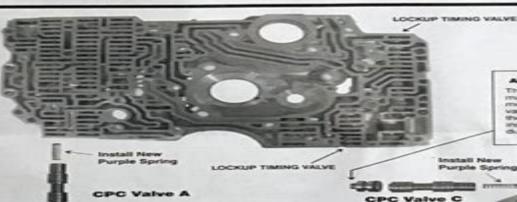


00 LUCE DRILL 055 RISK DIRECT 125 **ELECTRIC** 00 0.0

INSTALL NEW ALUM PLUG IN HOLE AND DRILL TWO HOLES WITH .062" BIT SUPPLIED

AFTER INSTALL make two deep dimples iguide holes for the drill bit) with a center punch and small hammer. This also makes the plug Sighter in the plate and work hardens the material. Carefully drill two holes with the J652" bit supplied. Do not push hard. Allow the bit to out if s willy through. File plug flush on both sides.

This Fix Is For Hot Reverse To **Drive Delay Or Double Bump Engage** 



ATTENTION BUILDER

The manual detent lever on many later models is mounted very close to CPC valve B. Grind off the nub on the end of the plug before install to prevent into during assembly



II CAUTION II

Remove, clean, and inspect REVERSE CPC valve and bore to avoid reverse engagement issues. A BenchBuddy" can be used to remove imbedded particles.

> Install New Purple Spring

**CPC Valve B** 



REVERSE Control Valve

Page 3

## **Mdka Transmission Manual**

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