### 4. Service Data

#### 1. Pump Assembly

Oil pump	Gear pump	
Relief valve (UP) opening pressure	8.83 - 11.76 MPa	(90 - 120 kg/cm², 1280 - 1700 psi)
Relief valve (DN) opening pressure	3.92 - 7.25 MPa	(40 - 75 kg/cm², 570 - 1070 psi)
Oil volume	682 ml	(23.0 fl. oz.)
Specified oil	Nisseki Mitsubishi Power Torque Fluid	

#### 2. Motor

Rated time	60 sec	
Rated voltage	12V (D.C.)	
Output	0.4kw	
Direction of rotation	Forward / reverse	
Circuit breaker	Current sensitive type	
	Operation 20 sec or more (80A)	
Commutator standard Outer diameter	22.1 mm (0.87 in)	
Maximum value	21.0 mm (0.83 in)	
Brush standard dimensions ( £ figure to the right)	10.0 mm (0.39 in)	
Maximum value	5.0 mm (0.2 in)	

#### 3. Trim Cylinder

Piston diameter	38.0 mm (1.50 in)	
Piston rod diameter	17.84 mm (0.70 in)	
Stroke	96.9 mm (3.81 in)	

#### 4. Tilt Cylinder

Piston diameter	45.0 mm (1.77 in)	
Piston rod diameter	19.0 mm (0.75 in)	
Stroke	157.3 mm (6.19 in)	
Shock absorber valve opening pressure	14.7 - 18.6 MPa (150 - 190 kgf/cm², 2130 - 2700 psi)	

#### 5. Switches

Control box (P-type)	Unipolar, double-throw hand rocker switch	(3A)
Lower motor cover (P-type)	Unipolar, double-throw hand rocker switch	(3A)
Panel (F-type)	Unipolar, double-throw toggle switch	(20A)

## **Md 90 Maintenance Manual**

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#### **Table of Contents Md 90 Maintenance Manual**

- 1. Understanding the eBook Md 90 Maintenance Manual
  - The Rise of Digital Reading Md 90 Maintenance Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Md 90 Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Md 90 Maintenance Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Md 90 Maintenance Manual
  - Personalized Recommendations
  - Md 90 Maintenance Manual User Reviews and Ratings
  - Md 90 Maintenance Manual and Bestseller Lists
- 5. Accessing Md 90 Maintenance Manual Free and Paid eBooks
  - o Md 90 Maintenance Manual Public Domain eBooks
  - Md 90 Maintenance Manual eBook Subscription Services
  - Md 90 Maintenance Manual Budget-Friendly Options

- 6. Navigating Md 90 Maintenance Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Md 90 Maintenance Manual Compatibility with Devices
  - Md 90 Maintenance Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Md 90 Maintenance Manual
  - Highlighting and Note-Taking Md 90 Maintenance Manual
  - Interactive Elements Md 90 Maintenance Manual
- 8. Staying Engaged with Md 90 Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Md 90 Maintenance Manual
- 9. Balancing eBooks and Physical Books Md 90 Maintenance Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Md 90 Maintenance Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Md 90 Maintenance Manual
  - Setting Reading Goals Md 90 Maintenance Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Md 90 Maintenance Manual
  - Fact-Checking eBook Content of Md 90 Maintenance Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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