

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring IX56 138 187 (1) onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

⚠ DANGER

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring IX56 138 187 and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

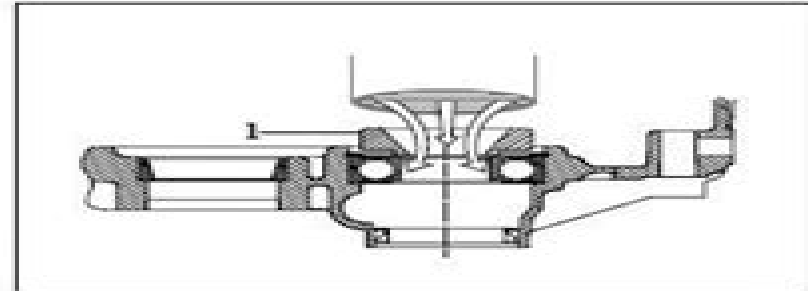
NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm
 Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm
 Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

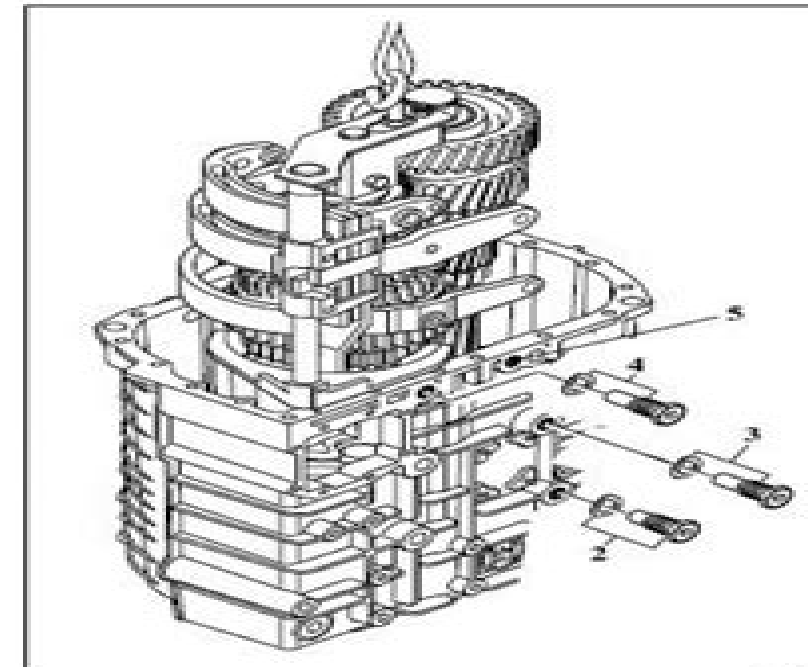
NOTE

Overdrive version (4),
 direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



06 13946



06 13957

Gearbox Maintenance Manual

Tobias Bleicker



Gearbox Maintenance Manual:

AVUM and AVIM Maintenance Manual ,1988 DS and GS Maintenance Manual ,1992 Organizational Maintenance Manual ,1985 *Manual Gearbox Design: A Practical Guide for Engineers* Pasquale De Marco,2025-08-10

Manual gearboxes are a vital part of many machines from cars and trucks to motorcycles and construction equipment They allow us to change the speed and torque of a rotating shaft which is essential for a wide variety of applications In this book we will cover the basics of manual gearbox design from the different types of gearboxes to the materials used in their construction We will also discuss the different types of gearbox tests and how to interpret the results Finally we will provide some tips on how to troubleshoot and repair gearbox problems Whether you are a student an engineer or a mechanic this book will provide you with the information you need to understand and work with manual gearboxes This book is divided into 10 chapters The first chapter provides an overview of manual gearboxes including their history benefits and challenges The second chapter covers the basics of manual gearbox design including the different types of gearboxes and their components The third chapter discusses gearbox design calculations including the mathematics of gearbox design and how to calculate the gear ratios torque and power requirements The fourth chapter covers gearbox manufacturing including the different methods of gearbox manufacturing the materials used and the quality control processes The fifth chapter covers gearbox testing including the different types of gearbox tests the purpose of each type of test and how to conduct and interpret gearbox tests The sixth chapter covers gearbox maintenance including the importance of gearbox maintenance the different types of gearbox maintenance and how to perform gearbox maintenance and troubleshoot gearbox problems The seventh chapter covers gearbox applications including the different applications of gearboxes the challenges of using gearboxes in different applications and how to select the right gearbox for a specific application The eighth chapter covers gearbox troubleshooting including the different types of gearbox problems the causes of gearbox problems and how to troubleshoot and repair gearbox problems The ninth chapter covers gearbox design trends including the latest trends in gearbox design the benefits of using new gearbox technologies and the challenges of using new gearbox technologies The tenth chapter covers gearbox resources including where to find information about gearboxes where to find gearbox suppliers and manufacturers and where to find gearbox repair services and training We hope that you find this book helpful and informative If you like this book write a review **Aviation Unit and Intermediate Maintenance Manual** ,1992

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Intermediate Maintenance Manual for Army AH-64A Helicopter, 1990 **Maintenance Manual and Instruction Book for Motorcycle Bsa M20** Bsa Limited, 2009 Complete Factory Handbook for the BSA Model B20 500 c c Operator's, Organizational, Direct Support, and General Support Maintenance Manual for Chassis, Semitrailer, 6-ton, 4-wheel, M295A1 (NSN 2330-00-649-8124), Semitrailer, Van, Expansibile, 6-ton, 4-wheel, M313 (NSN 2330-00-772-5273), Semitrailer, Van, Shop, 1993 Operator, Organizational, Direct and General Support, and Depot Maintenance Manual, 1988 **Direct Support and General Support Maintenance Manual for Howitzer, Medium, Towed, 155-mm, M198 (1025-01-026-6648)**, 1980 *Operator's Organizational, Direct Support, and General Support Maintenance Manual for*, 1992 **Operator, Unit, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Spreader, Aggregate, Towed, 8 Ft Spread, FF-8 (NSN 3895-01-329-5096)**, 1992 **Aviation Unit and Aviation Intermediate Maintenance Manual**, 1991 Bell OH-58 A C D Kiowa Helicopter Maintenance, Repair And Parts Manuals, A sample of the manuals contained TM55 2840 256 23 Aviation unit and aviation intermediate maintenance for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 TM1 1427 779 23P Aviation unit and intermediate maintenance repair parts and Special tools lists including depot maintenance repair parts and special tools for OH 58d controls displays system nsn 1260 01 165 3959 TM1 1520 248 PPM OH 58d Kiowa Warrior helicopter progressive phase maintenance inspection checklist and preventive maintenance services TB 1 1520 248 20 21 Tailboom visual inspection on all OH 58d and OH 58d i Kiowa Warrior helicopters TM55 1520 248 23 8 1 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 2 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 S Preparation for shipment of Army model OH 58d and OH 58d i Kiowa Warrior Helicopters TM1 1520 248 23P Aviation unit and intermediate maintenance repair parts and Special tools list including depot maintenance repair parts and Special tools for Kiowa Warrior helicopter observation OH 58d nsn 1520 01 125 5476 eic roc TB 1 1520 248 20 29 Installation and removal instructions for the tremble trimpack global positioning system gps special mission kits on OH 58d Kiowa Warrior helicopters TB 1 1520 248 20 31 One time and recurring visual inspection of tailboom and relate restriction on forward indicated airspeed on all OH 58d Kiowa Warrior helicopter TB 1 1520 248 20 36 Changes to tailboom inspection interval and rescinding of flight restrictions on all OH 58d Kiowa Warrior helicopters TM1 2840 256 23P Aviation unit and aviation intermediate maintenance repair parts and Special tools list including depot maintenance repair parts for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 t703 ad 700b TB 1 1520 248 23 1 Announcement of approval and release of nondestructive test equipment inspection procedure Manual FOR TM1 1520 254 23 technicalman aviation unit maintenance avum and aviation intermediate maintenance avim Manual nondestructive inspection procedures for OH 58 Kiowa Warrior Helicopter series TB 1 1520 248 20 40 Inspection and

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