



BALANCING INSPECTION REPORT

Document No. : QAR-QM423-02
 Revision : 00
 Date : 10-Nov-14
 Responsibility : QC Department
 Page : 1 of 1

No. : Customer : Part Name :
 PO, No. : Location : Model :
 SSB-ID : Cust. WO. No. : Part No. :

REFERENCES :

1. PT.SSB Remanufacturing Engineering Drawing # 2. Customer's Requirement memo #

EQUIPMENT USED :

1. Bongo Balancing Machine (<3000 kg)

BALANCING TYPE

☐ DYNAMIC BALANCING ☐ STATIC BALANCING

INSPECTION AREA

☐ PRE SALVAGE INSPECTION ☐ POST SALVAGE INSPECTION

BALANCING PROCESS METHOD

☐ REMOVED ☐ ADDED ☐ COMBINATION

SPECIAL INSTRUCTION

1. 0 degree at Coupling key position for Dynamic Balancing
 2. 0 degree at Impeller key for Static Balancing
 3. Balance rotation follow actual Rotor/Impeller rotation

PUMP DATA

ITEM	Description	UNIT/SYMBOL	ACTUAL READING		
			FOR DYNAMIC BALANCING		FOR STATIC BALANCING
			LEFT	RIGHT	
1	Rotor Mass (m)	gram			N/A
2	Service Speed	Rpm			N/A
3	Balance Quality Required (G 2.5)	g.m/kg			N/A
4	Permissible specific unbalanced	e per			
5	Permissible unbalance	U per			

EVALUATION OF DATA

ITEM	NAME		UNIT	FORMULA	ACTUAL READING	
					LEFT	RIGHT
6	Residual Unbalance		g . M	-		
7	Correction Plane		degree	-		
8	Specific Unbalance	DYNAMIC BALANCING	g.m/kg	$e_{per} = 2,5 \left[\frac{30}{r \cdot R_{rpm}} - \times 10^{-2} \right]$		
				$e_{per} = 2,5 \left[\frac{30}{r \cdot R_{rpm}} - \times 10^{-2} \right]$		
	Permissible unbalance		g.m/kg	$U_{per} = m \times e_{per}$		

JUDGEMENT

ITEM	NAME	UNIT	FORMULA	READING	SPEC.	A/R*
9	Balance Quality (G)	mm/s	$G = \frac{E_{Max} \times N}{9.55}$			

SKETCH / ILLUSTRATION OF COMPONENTS & DURING ON BALANCING MACHINE :

pic1. Of component



pic2. Of component during on machine



OVERALL JUDGMENT: ☐ DEPT ☐

EJECT

Reviewed by
QC Engineer :

Prepared by
Inspector :

How Impeller Balance Report

D Siedentop



How Impeller Balance Report:

Scientific and Technical Aerospace Reports, 1995 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database *Major Process Equipment Maintenance and Repair* Heinz P. Bloch, Fred K. Geitner, 1997-01-10 This updated edition is an invaluable source of practical cost effective maintenance repair installation and field verification procedures for machinery engineers It is filled with step by step instructions and quick reference checklists that describe preventive and predictive maintenance for major process units such as vertical horizontal reciprocating and liquid ring vacuum pumps fans and blowers compressors turboexpanders turbines and more Also included are sections on machinery protection storage lubrication and periodic monitoring A new section examines centrifugal pumps and explains how and why they continue to fail More new information focuses on maintenance for aircraft derivative gas turbines This revised edition gives special attention throughout to maintenance and repair procedures needed to ensure efficiency performance and long life Hearings, Reports and Prints of the Senate Committee on the Judiciary United States. Congress. Senate. Committee on the Judiciary, 1977 Procedural Standards for Testing Adjusting Balancing of Environmental Systems National Environmental Balancing Bureau, 1983 Louisiana Reports Louisiana. Supreme Court, Thomas H. Thorpe, Charles G. Gill, 1922 *Code of Federal Regulations*, 2013 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of with ancillaries **HVAC Procedures and Forms Manual** Herbert Wendes, 2002 Developed over the course of many years of on the job projects involving HVAC energy auditing testing balancing and cost estimating and refined through feedback from thousands of engineers and technicians who have used them the forms contained in this manual are concise comprehensive and optimally organized for easy reference Complete sets of forms are provided for all aspects of testing and balancing energy auditing indoor quality diagnosis and load calculations The first edition entitled HVAC Energy Audit Balancing Forms Manual compiled these time saving forms for the first time in a single reference This enhanced second edition adds a new chapter on technical management providing procedures for achieving thorough systematic and accurate problem solving troubleshooting and decision making in building systems management and contracting **Internal Combustion Engine Sub-Committee Reports**, 1921 **Board of Contract Appeals Decisions** United States. Armed Services Board of Contract Appeals, 1973 The full texts of Armed Services and othr Boards of Contract Appeals decisions on contracts appeals **HVAC Procedures & Forms Manual, Second Edition** Wendes, 2020-12-22 Developed over the course of many years of on the job projects involving HVAC energy auditing testing balancing and cost estimating and refined through feedback from thousands of engineers and technicians who have used them the forms contained in this manual are concise comprehensive and optimally organized for easy reference Complete sets of forms are provided for all aspects of testing and balancing energy auditing

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Table of Contents How Impeller Balance Report

1. Understanding the eBook How Impeller Balance Report
 - The Rise of Digital Reading How Impeller Balance Report
 - Advantages of eBooks Over Traditional Books
2. Identifying How Impeller Balance Report
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an How Impeller Balance Report
 - User-Friendly Interface
4. Exploring eBook Recommendations from How Impeller Balance Report
 - Personalized Recommendations
 - How Impeller Balance Report User Reviews and Ratings
 - How Impeller Balance Report and Bestseller Lists

5. Accessing How Impeller Balance Report Free and Paid eBooks
 - How Impeller Balance Report Public Domain eBooks
 - How Impeller Balance Report eBook Subscription Services
 - How Impeller Balance Report Budget-Friendly Options
6. Navigating How Impeller Balance Report eBook Formats
 - ePub, PDF, MOBI, and More
 - How Impeller Balance Report Compatibility with Devices
 - How Impeller Balance Report Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of How Impeller Balance Report
 - Highlighting and Note-Taking How Impeller Balance Report
 - Interactive Elements How Impeller Balance Report
8. Staying Engaged with How Impeller Balance Report
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers How Impeller Balance Report
9. Balancing eBooks and Physical Books How Impeller Balance Report
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection How Impeller Balance Report
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine How Impeller Balance Report
 - Setting Reading Goals How Impeller Balance Report
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of How Impeller Balance Report
 - Fact-Checking eBook Content of How Impeller Balance Report
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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web jan 30 2023 a lewis structure is a very simplified representation of the valence shell electrons in a molecule it is used to show how the electrons are arranged around individual atoms in a molecule electrons are shown as dots or for bonding electrons as a line between the two atoms

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web jan 30 2023 follow these simple steps to draw lewis dot structures draw the atoms on paper and put dots around them to represent valence electrons of the atom be sure to have the correct number of electrons if the species is an ion add or subtract electrons corresponding to the charge of the ion

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