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**SHEET METAL AND FENDERS**

**REAR AND FRONT ASSEMBLY**

**Removal and Refinement (28-01-02)**

**Removal**

1. Remove the air filter and waders covering the hood to the instrument panel.
2. Remove the front fender and waders covering the grille to the front side support.
3. Disconnect the air or cooler pipe of front or the coupling adaptor to the grille front panel.
4. Remove the battery cover panel.
5. Disconnect the headlight wiring at the light switch.
6. Fig. 7. Lift the front and grille assembly clear of the tractor as shown.

**Refinement**

1. Place the front and grille assembly over the tractor, leaving the grille on the fender at the front side support.
2. Connect the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
3. Reconnect the air or cooler pipe of front.
4. Reconnect the headlight wiring at the light switch and with the battery cover panel.

**GRILLE AND SIDE PANELS ASSEMBLY**

**Removal and Refinement (28-01-03)**

**Removal**

1. Remove the front and grille assembly as stated in operation (28-01-02).
2. If necessary, remove the air or cooler of front or stated in operation (28-01-02) and then with draw the air or cooler pipe from the grille.
3. Remove the headlight wiring from the hood.
4. Remove the fire bottle and waders covering the grille to the front and the front fender and waders each side, leaving the side panels to the front.
5. Remove the grille and side panels assembly from the front.

**Refinement**

1. Place the grille and side panels assembly in position on the front and secure the grille with the fire bottle and waders and the side panels with fire bottle and waders each side.
2. If necessary, with the air or cooler service adaptor and with the front side support.
3. Connect the headlight wiring to the hood with the clip.
4. Refit the front and grille assembly as stated in operation (28-01-02).

**GRILLE REMOVAL AND REPLACEMENT (28-01-04)**

**Removal**

1. Remove the front and grille assembly as stated in operation (28-01-02).
  2. If necessary, remove the air or cooler as stated in operation (28-01-02) and withdraw the air or cooler pipe.
  3. Fig. 8. Release the required panel by covering the fire bottle and waders.
- NOTE** - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

**Refinement**

1. Remove the required material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 176) and allow to dry completely.
2. Apply a coat of the adhesive to the new surface and allow it to become tacky.
3. Place the seal in position, covering pressure evenly for whole of length.
4. Refit the panel and secure with the fire bottle and waders.
5. If necessary, with the air or cooler pipe and the air cover.
6. Refit the front and grille assembly as stated in operation (28-01-02).

**LOWER INSTRUMENT PANELS**

**Removal and Refinement (28-01-05)**

**Removal**

1. Remove the battery cover panel.
2. Disconnect the air or cooler service adaptor.
3. Fig. 9. Remove the front fender and waders covering the lower instrument panel and remove the panel from the instrument panel as shown.
4. If necessary, remove the air or cooler service adaptor by covering the panel, seal and waders leaving the mounting brackets to the lower panel.

**Refinement**

1. If necessary, with the air or cooler service adaptor and secure it to the lower panel with the cover, seal and waders.
2. Fig. 9. Refit the lower panel and secure with the fire bottle and waders.
3. Reconnect the tube to the air or cooler service adaptor and with the battery cover panel.

**SHEET METAL AND FENDERS**

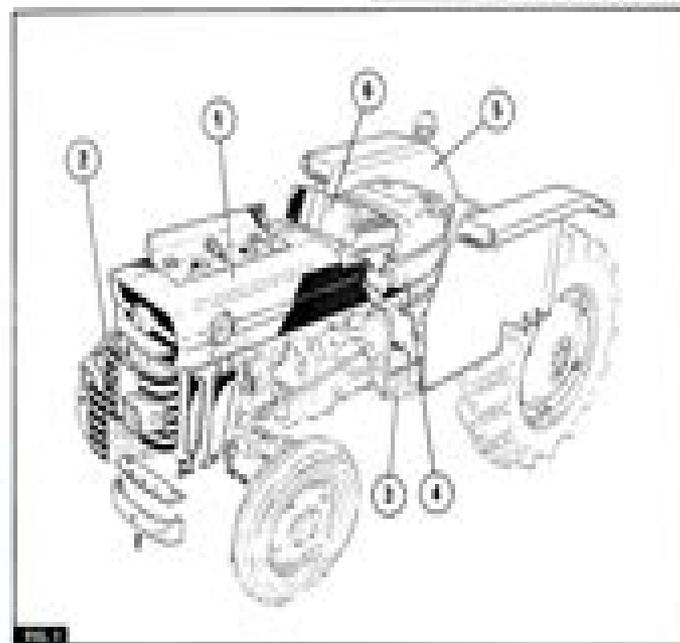


FIG. 7



FIG. 9

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