

## MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

### **LATHE**

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

#### **TYPE OF LATHE**

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

#### **THE PRINCIPLE OF LATHE**

1. **BED:** The bed is the base or foundation of the lathe. It is a casting made in one piece. It holds or supports all other parts of the lathe.
2. **HEAD STOCK:** It is permanently fastened on the innerways at the left hand end of the bed. It supports the spindle and driving arrangements. All lathes receive their power through the head stock.
3. **TAIL STOCK:** It is the counter part of the head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

# **Mechanical Engg Basic Workshop Lab Manual**

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## Unveiling the Energy of Verbal Beauty: An Psychological Sojourn through **Mechanical Engg Basic Workshop Lab Manual**

In some sort of inundated with displays and the cacophony of fast interaction, the profound energy and mental resonance of verbal art frequently disappear into obscurity, eclipsed by the constant barrage of noise and distractions. However, situated within the lyrical pages of **Mechanical Engg Basic Workshop Lab Manual**, a fascinating perform of fictional brilliance that impulses with organic thoughts, lies an memorable trip waiting to be embarked upon. Penned by way of a virtuoso wordsmith, that magical opus instructions visitors on an emotional odyssey, gently revealing the latent potential and profound influence embedded within the elaborate internet of language. Within the heart-wrenching expanse of the evocative evaluation, we will embark upon an introspective exploration of the book is key subjects, dissect its charming writing design, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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