

## INSPECTION AND REPAIR



Fig. 2 Exploded View of Final Drive

1-Bearing Housing	14-Lub. Ring (large)
2-Drive pin shaft	15-Race
3-Tie (2 each)	17-Washer
4-Bearing cap (2)	18-Lub. Ring (small)
5-Pinion (2 each)	19-Washer Ring
6-Housing	20-Race
7-Drive (2 each)	21-Bearing Case
8-Drive Ring	22-Washer
9-Pin Pin	23-Race
10-Race	24-Race
11-Race	25-Race Pin
12-Drive Retainer	26-Race
13-Bearing Case	27-Race (2 each)
14-Race	

Fig. 2 Exploded View of Final Drive

## Final Drive Pinion

1. Remove pinion bearing and cap (1, Fig. 3) and drive (2, Fig. 3). Lift pinion assembly out of final drive housing. Drive are steel and plastic. Do not damage drive. Steel thicknesses are as follows:

Hot plastic: 0.001-0.002 inch (0.025-0.051 mm)  
Green plastic: 0.001-0.002 inch (0.025-0.051 mm)  
Steel: 0.001, 0.002, and 0.003 inch (0.025, 0.051, and 0.076 mm)



Fig. 3 Pinion and Bearing

Fig. 3 Pinion and Bearing

NOTE: U.S.A.

2. Pull or press off pinion bearing cones (Fig. 10). If there is evidence of wear or damaged parts. Whenever the bearing cone or cap is to be replaced, also replace its companion part.



Fig. 10 Removing Bearing Cone

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Wash all parts in a clean solvent and dry thoroughly.

3. Inspect the bearing caps (3, Fig. 4) for excessive wear or damage. Use an internal cap roller (Fig. 5) to remove cap from housing (Fig. 11). Use a drift to drive cap from housing.

4. Check the pinion (5, Fig. 6) for clipped or worn teeth. If either condition exists, replace the pinion.

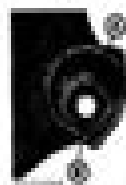


Fig. 11 Removing Cap and Pin

Fig. 11 Removing Cap and Pin

Fig. 11 Removing Cap and Pin

5. If there is evidence of oil leakage at the pinion shaft, remove the oil seal (8, Fig. 12) from the housing.

6. Press the bearing cap (3, Fig. 3) against the shoulder in the final drive housing (Fig. 13), using driver tool (Fig. 3). Also press the bearing cap into the bearing cap (1, Fig. 3) using the same driver tool.

## INSPECTION AND REPAIR—Continued



Fig. 12 Pressing in Oil Seal

Fig. 12 Pressing in Oil Seal

7. Press the oil seal (2, Fig. 12) into the housing (6) with the tip of the seal toward the inside. Use driver tool (A) as shown in Fig. 4. The outer edge of the seal should be flush with the housing.



Fig. 13 Pressing Bearing Case in Place

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Fig. 13 Pressing Bearing Case in Place

8. Pack the bearing cones (8, Fig. 14) with John Deere Multi-Purpose Lubricant or an equivalent SAE Multigrade-type grease and press them on the pinion shaft using driver tool (9) as shown in Fig. 4.



Fig. 14 Pressing Pin

Fig. 14 Pressing Pin

Fig. 14 Pressing Pin

NOTE: U.S.A.

9. Lubricate the splined end of the pinion and the oil seal (2).

10. Press the pinion (5, Fig. 15) with the bearing cones installed through the final drive housing. The use of a plastic sleeve (10), over the end of the pinion shaft, will prevent damage to the oil seal when pushing the splines of the shaft through the oil seal.

11. Install the bearing oil cap (1, Fig. 3) with steel and plastic rings between the oil cap and housing. Tighten the cap screws to 50-55 ft-lbs (68-75 Nm) torque.

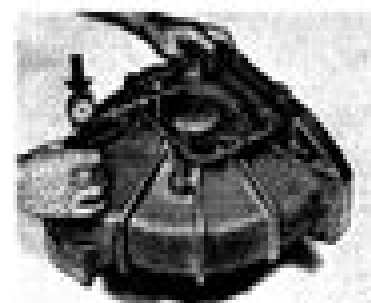


Fig. 15 Checking End Play

12. Check the end play with a dial indicator (Fig. 7) as shown (Fig. 16). The correct end-play is 0.002-0.005 inch (0.051-0.127 mm). If the end play is not within these limits, add or remove plastic as necessary.

## Main Drive Axle and Final Drive Gear



Fig. 16 Removing Gear Bearing

13. Remove the cap (24, Fig. 8), roller pin, oil seal nut, and washer from the end of the axle shaft, then remove the bearing cone (Fig. 17).

# John Deere 484parts Manual

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